

### APPLICATION

Ford Super Duty F-250/350

(Fits all Beds/Cabs)

Ford Super Duty F-450/550

### MODEL YEAR

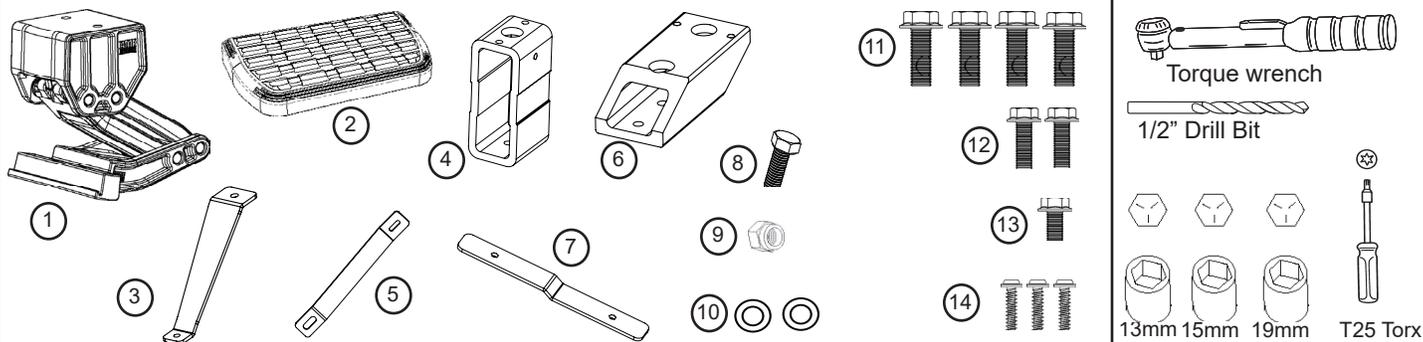
1999-2016

2008-2016 only

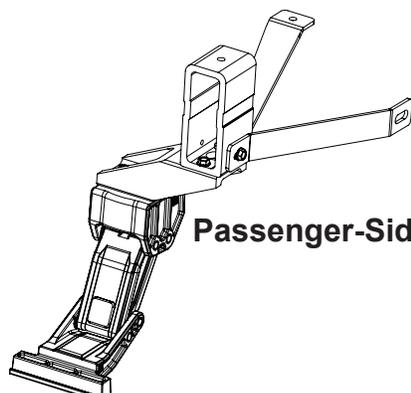
### PART NUMBER

75403-01A

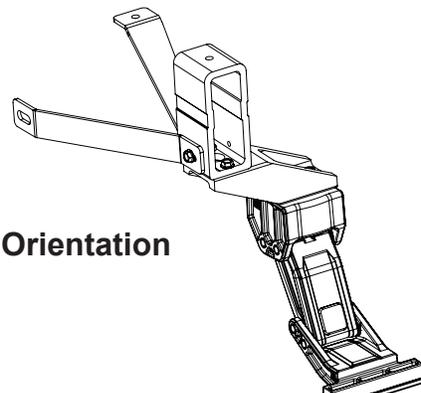
75403-01A



**Brackets must be configured for Passenger or Driver-Side as shown.**



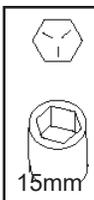
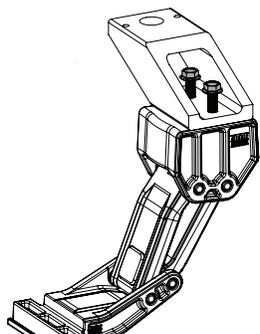
**Passenger-Side Orientation**



**Driver-Side Orientation**

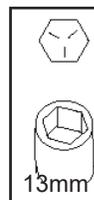
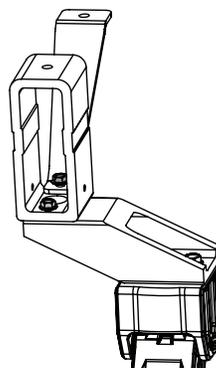
**1**

Using a 15mm Socket assemble Lateral mount onto Linkage assembly. Torque bolts to 20 ft-lbs. Note: Drivers side shown. Mirror for passenger side(See image in step 1 for passenger orientation).



**2**

Using a 13mm Socket assemble Frame mount onto Lateral mount. Do not tighten bolts yet.



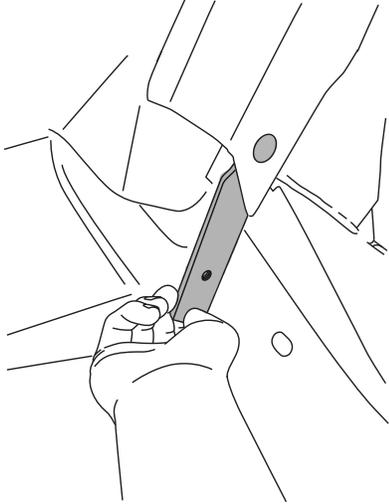
**3**

13mm

REALTRUCK TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 8:00 AM - 5:00 PM EST

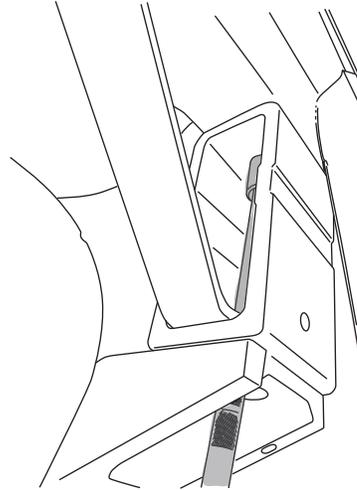
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 Patent Protected. Please see our product site for applicable patents. [www.realtruck.com/b/amp-research/](http://www.realtruck.com/b/amp-research/)  
 © 2024 AMP Research • Three-year limited warranty. • Professional installation is recommended.

Locate forward most bed channel. Insert Threaded Plate into Bed Channel. Jog in bracket must match jog in Bed Channel. (Driver Side Shown)

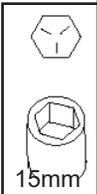


4

Using a 15mm socket with extension, align bolt with threaded plate. Do not tighten.

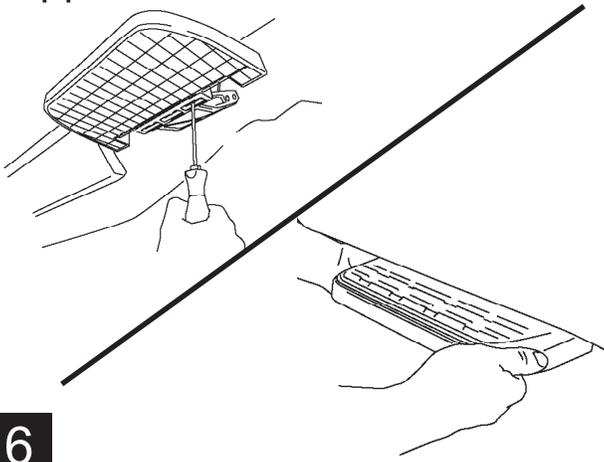


5

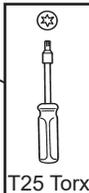


15mm

Locate the step pad on the center position of the lower linkage assembly and secure using provided PT Screws. Tighten to 5 ft-lbs using T25 Torx bit. Align Step pad to be in line with fender.

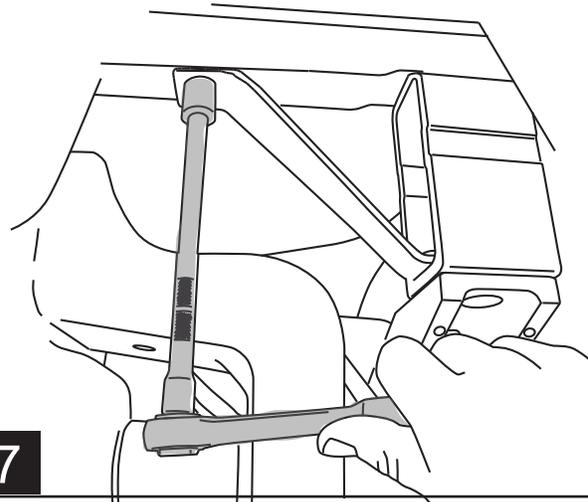


6

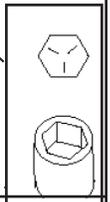


T25 Torx

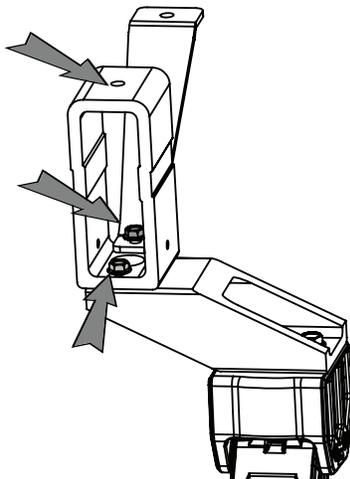
Using a 15mm socket with extension, align bolt with threaded plate. Torque to 20 ft-lbs.



7

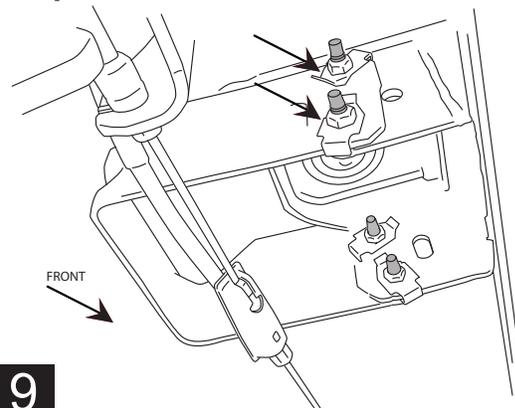


Torque bolts from Steps 3 and 5 to 20 ft-lbs.

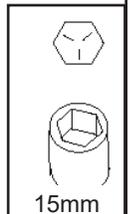


8

For 2011 - up Short bed models : Using a 15mm socket remove four bolts holding factory bracket in place. The two rear most U clips will need to be removed in step 10. For all other models skip to step 10.

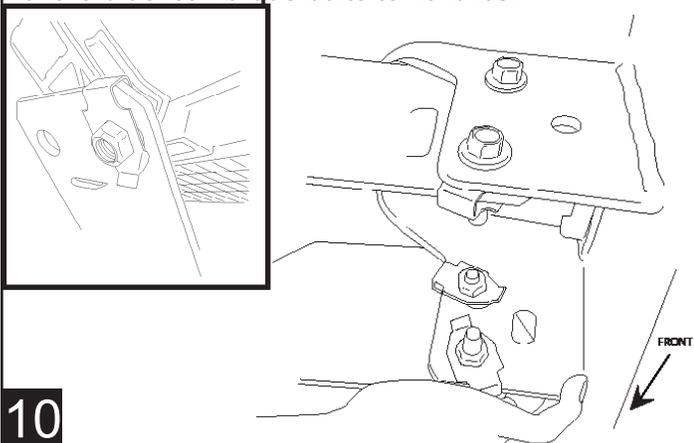


9



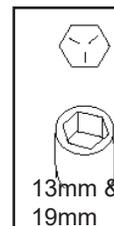
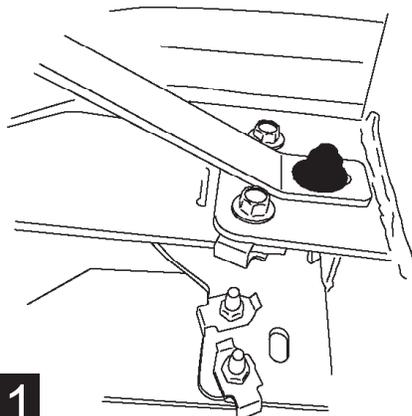
15mm

For 2011 - up Short bed models : Remove the two rear most u clips off the bracket and change orientation of the bolt so that the bolt head is on the outside of the bracket. Torque bolts to 16 ft-lbs.



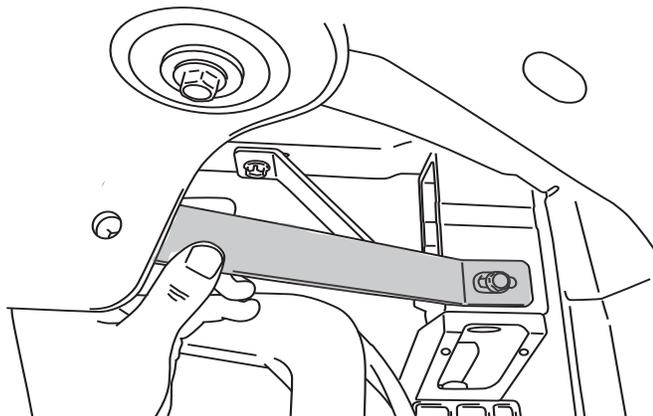
10

For 2011 - up Short bed models : Attach bracket to threaded hole in frame mount. Rotate bracket up to position and use provided M12 Hardware. Tighten M8 bolt to 16 ft-lbs and M12 bolt to 35 ft-lbs.



11

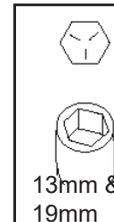
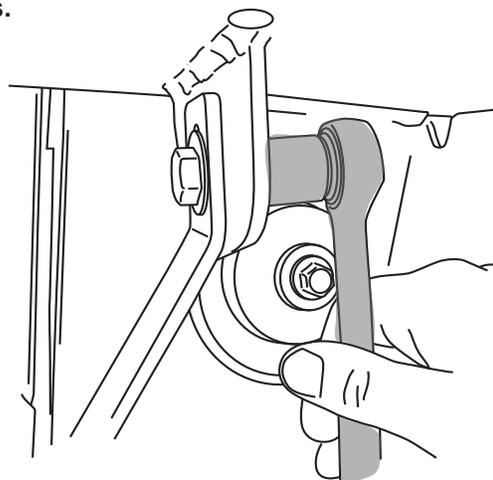
For all other Models : Attach bracket to threaded hole in frame mount. Rotate bracket into position and use the provided M12 hardware.



12 NOTE: If a hole is not provided on a factory body mount, a hole must be drilled using a 1/2" drill bit.

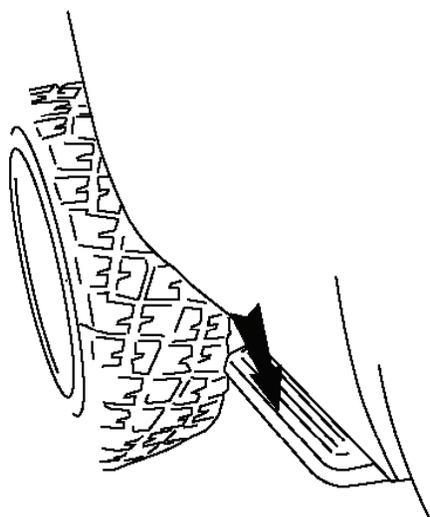
12

For all other Models: Using 19mm socket, tighten bolt to 35 ft-lbs. Tighten M8 screw from step 9 to 16 ft-lbs.



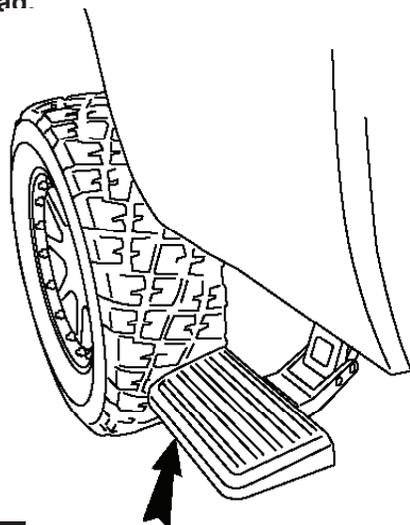
13

To deploy the step, press down using your foot on the outside edge of the step pad.



14

To retract, gently kick up on the underside of the step pad.



15

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**Congratulations on the purchase of your AMP Research BedStep®**

Here's what you should know...

**OPERATION**

- The AMP Research BedStep® is foot operated and deploys and retracts with a nudge of your foot.
- To deploy, press down using your left foot, on the forward outside corner of the step pad.
- To retract, gently kick the underside of the step pad.
- Max Load Capacity: 300lbs.
- Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.

**MAINTENANCE TIPS**

The step pad surface and linkage arms can be washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime. Rinse with fresh water.

To prevent slipping, avoid applying waxes, lubricants or protectants like Armor All® to the step surface.

**ATTENTION!**

**BEDSTEP SHOULD ALWAYS BE STOWED IN THE RETRACTED POSITION WHEN DRIVING.**

**LIMITED WARRANTY**

REALTRUCK warrants product to be free from defects in material and workmanship, for terms specified below, provided there has been normal use and proper maintenance. All remedies under this warranty are limited to the repair or replacement of any item found by the factory to be defective within the time period specified.

If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, acts by mother nature, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS: THREE YEARS FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL REALTRUCK CUSTOMER SERVICE 1-888-983-2204

**WARNING**

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.