



**DIRECT-REPLACEMENT
INSTALLATION GUIDE**

FORD BRONCO (2021-ON)

FACTORY RACE SERIES 3.0 INTERNAL BYPASS

883-06-204 - Kit: 21-On Ford Bronco, w/UCA, Front Coilover, 3.0 Truck FRS, R/R, Base 4-4.5" Lift, (4dr-2dr)
Sasquatch 3-3.5" Lift, DSC
883-06-205 - Kit: 21-On Ford Bronco, Rear Coilover, 3.0 Truck FRS, R/R, Base 3-3.5" Lift, (4dr-2dr)
Sasquatch 2-2.5" Lift, DSC

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INTRODUCTION

Thank you for choosing FOX direct-replacement shocks for your vehicle. FOX products are designed, tested, and manufactured by the finest professionals in the industry.

FOX recommends that you become completely familiar with the handling characteristics of your modified vehicle before operating it under rigorous conditions, helping to avoid potential rollover situations and other loss of control events. FOX further recommends that you use appropriate protective equipment at all times when operating your vehicle.

To achieve the best performance and product longevity, periodic service and maintenance is required. Please refer to the Service and Upgrades section for more information.

Disclaimer: The advertised ride heights were achieved on a 4 door, Wildtrak, Sasquach equipped vehicle with a hard top and 37" spare tire mounted on the OEM spare tire gate.

IN THE BOX

- Reservoir Mounts
- Front or Rear Shocks
- Supplied Hardware
- Installation Guide

SUPPLIED PARTS

SHOCK ASSEMBLY				
FOX PN	DESCRIPTION		QTY	NOTES
983-06-204-L/R	FRONT, LEFT/RIGHT COIL-OVER		2	UCA required
983-06-205	REAR, LEFT COIL-OVER		1	
983-06-206	REAR, RIGHT COIL-OVER		1	
FRONT RESERVOIR BRACKET ASSEMBLY				
FOX PN	DESCRIPTION		QTY	NOTES
026-01-231-1	FRONT LEFT RESERVOIR BRACKET		1	Brackets mount the remote reservoirs to the vehicle.
026-01-231-2	FRONT RIGHT RESERVOIR BRACKET		1	
019-01-040	BOLT: M8, 1.25"		1	Mounts the right reservoir bracket.
018-01-066	SCREW: 8-32, 3/4"		8	Each bracket uses two clamps and a clamp uses two screws.
026-01-167-1	2.5 RESERVOIR CLAMP, TOP		4	
026-01-167-2	2.5 RESERVOIR CLAMP, BOTTOM		4	
REAR RESERVOIR BRACKET ASSEMBLY				
FOX PN	DESCRIPTION	*HARDWARE REF.	QTY	NOTES
026-01-223	BACKING PLATE	E1	2	Each backing plate uses two speed nuts. Two hex bolts mount a reservoir bracket to a backing plate.
018-00-065	SPEED NUT: 5/16-18	E2	4	
018-04-043	BUTTON HEAD SCREW: 5/16-18, 1"	E3	4	
026-01-222-1	REAR LEFT RESERVOIR BRACKET	F1	1	Brackets mount the remote reservoirs to the vehicle.
026-01-222-2	REAR RIGHT RESERVOIR BRACKET	F2	1	
018-01-066	SCREW: 8-32, 3/4"	G1	8	Each bracket uses two clamps and a clamp uses two screws.
026-01-167-1	2.5 RESERVOIR CLAMP, TOP	G2	4	
026-01-167-2	2.5 RESERVOIR CLAMP, BOTTOM	G3	4	

*Hardware Reference is used throughout the installation manual to provide notation of the supplied kit.

SHOCK DIAGRAM

FRONT COIL-OVER

REAR COIL-OVER



PART NO.	NAME	PART NO.	NAME
1	Eyelet	7	DSC Adjuster
2	Hose Fitting	8	Reservoir
3	Bearing cap	9	Bumper
4	Shaft	10	Shock body
5	Bar-pin bolt	11	Schrader valve
6	Preload ring	12	Top hat

WARNING

SAFETY INSTRUCTIONS

- FOX direct-replacement shocks are designed to fit and allow proper clearance with the stock suspension. If aftermarket suspension components are installed it is the customer's responsibility to ensure that interference between the FOX shocks and other vehicle components does not occur at any point in the shock stroke.
- FOX direct-replacement shocks should always be installed as a set for maximum performance.
- Proper installation and service procedures are essential for the safe and reliable operation of the suspension components, requiring the experience and tools specially designed for this purpose. Installation and maintenance procedures for this product must be performed by a qualified service technician, to avoid potentially unsafe vehicle handling characteristics, which may result in **SERIOUS INJURY** or **DEATH**.
- Modifying your vehicle's suspension will change the handling characteristics of your vehicle. Under certain conditions, your modified vehicle may be more susceptible to loss of control or rollover, which can result in **SERIOUS INJURY** or **DEATH**. Thoroughly familiarize yourself with the modified vehicle handling characteristics before any rigorous vehicle operation. Wear protective body gear and a helmet when appropriate. Installation of vehicle roll bars or cage is highly recommended.
- FOX direct-replacement shocks are gas-charged and are highly pressurized. Placing shocks in a vise or clamp, applying heat, or attempting to open or service the shock without the proper tools and training can result in **SERIOUS INJURY** or **DEATH**. Do not attempt to modify, puncture or incinerate a FOX direct-replacement shock absorber.
- Any attempt to misuse, misapply, modify, or tamper with any FOX product voids any warranty and may result in **SERIOUS INJURY** or **DEATH**.

WARNING

INSTALLATION GUIDELINES

- Always use a chassis lift for the installation of shocks, and make certain that the raised vehicle is securely attached to the lift to prevent the vehicle from slipping, falling, or moving during the installation process.
- DO NOT install any FOX product without the necessary special tools, expertise and chassis lift or you will subject yourself to the risk of SERIOUS INJURY or DEATH. If you elect to not use a chassis lift (which may result in SERIOUS INJURY or DEATH), ensure that the vehicle is: (1) on level ground, (2) that all tires on the ground during installation are blocked to prevent vehicle movement, (3) that at least two tires are on the ground at all times, and (4) that adequately secured jack stands are used to support the vehicle. NEVER get under the vehicle until you have checked to ensure that the vehicle will be stable during installation.
- FOX direct-replacement shocks are designed to fit your vehicle's shock mounts without modification except the reservoir placement on specific models and applications.
- If a preload adjustment is necessary for your application DO NOT adjust preload with the coil-over on the vehicle. Remove the coil-over from the vehicle and use a spring compressor to remove the lower spring hardware and spring. Once the spring is removed, you can adjust the preload ring. DO NOT EXCEED the existing preload, you will need to go up in spring rate or get a longer spring that fits the application.

FRONT SHOCK INSTALLATION

NOTICE: Medium-strength thread-lock is recommended on all bolts.

1. Please read the installation guidelines on page 5 for instructions on how to properly lift and secure the vehicle.
2. Record the front vehicle ride height to ensure proper lift is attained after kit is installed.
READ INSTALLATION GUIDELINES ON HOW TO PROPERLY ADJUST PRELOAD.
3. Remove both front wheels from the vehicle.
4. Pull the fender liner from the wheel well (Fig. 1).

STOCK SHOCK REMOVAL

5. Disconnect the brake line bracket from the upright (Fig. 2).
6. Detach the tie rod end link at the spindle steering arm for removal and installation clearance. (Fig. 3).



Fig. 1: Pull the fender liner.



Fig. 2: Disconnect brake line bracket.



Fig. 3: Tie rod end link.

7. Disconnect the sway bar end link from both lower control arms (Fig. 4).

8. Remove the axle nut from the upright (Fig. 5). Push the axle shank flush with the face of the rotor.



Fig. 4: Disconnect sway bar end link.



Fig. 5: Push the axle shank flush.

9. Remove the nut connecting the upper control arm (UCA) to the upright (Fig. 6) Separate the UCA from the upright.



Fig. 6: Separate the UCA from the upright.

10. Remove the three top hat nuts that secure the stock coil-over assembly (Fig. 7).

DO NOT remove the center nut. Removal of the center nut will release the spring from the shock assembly and may result in SERIOUS INJURY or DEATH!

11. Use a pry bar to free the top of the coil-over from the coil bucket (Fig. 8).



Fig. 7: DO NOT remove the center nut.



Fig. 8: Free the coil-over from the coil bucket.

12. Take off the bar-pin bolts connecting the coil-over to the lower control arm (Fig. 9).
Remove the stock coil-over assembly (Fig. 10).



Fig. 9: Take off the bar-pin bolts.

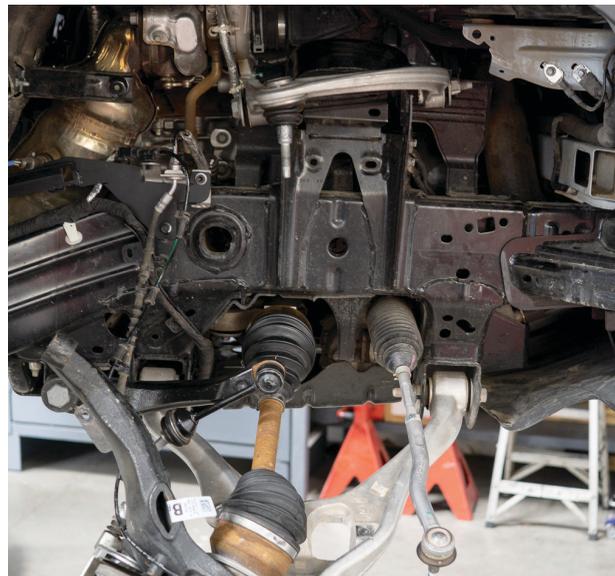


Fig. 10: Free the coil-over from the coil bucket.

NOTICE: Do not discard the OEM hardware. They will be used with your new FOX coil-over assembly.

13. If you're installing an aftermarket UCA, install now and follow the company's required specifications. After installation, continue to step 14.

FOX COIL-OVER INSTALL

14. Install the new coil-over assembly with the hose fitting facing outboard and the reservoir pointed toward the rear of the vehicle (Fig. 11).

15. Mount the three supplied top hat nuts and torque to 24 ft-lbs. (Fig. 12).

16. Fasten the two supplied bar-pin bolts, washers, and sleeves to the lower shock mount and torque to 50 ft-lbs. (Fig. 13).

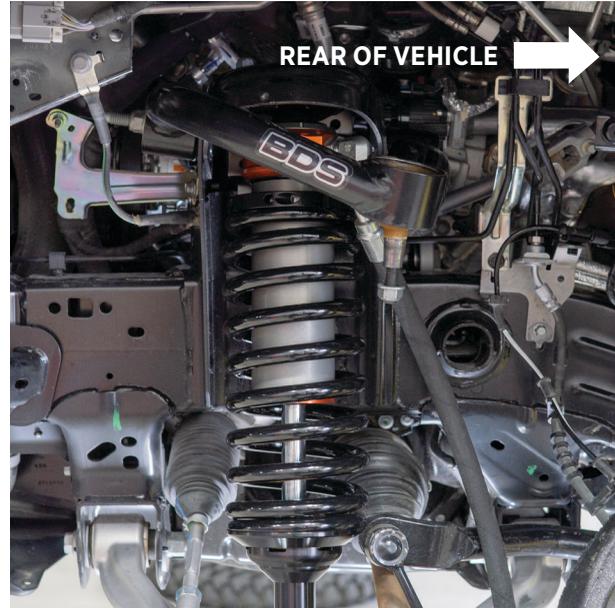


Fig. 11: Install the FOX coil-over.



Fig. 12: Mount the top hat nuts.



Fig. 13: Fasten the bar-pin bolts.

17. Reattach the UCA to the upright with the ball joint bolt. Support the axle during the reinstallation. Fasten the nut to both the axle nut and UCA. Torque the nuts to OEM specification (Fig. 14 & 15).



Fig. 14: Reattach the UCA.



Fig. 15: Fasten the axle nut.

18. Reinstall the tie rod end (Fig. 16), sway bar end link (Fig. 17), and brake bracket bolt (Fig. 18). Torque all hardware to OEM specification.



Fig. 16: Tie rod end.



Fig. 17: Sway bar end link.



Fig. 18: Brake bracket bolt.

RESERVOIR BRACKET INSTALLATION

21. Mount the reservoir to the bracket first! Then install the bracket to the vehicle.

22. Slide both reservoir clamp nuts into the upper side of the dovetail notch. Slide the first clamp nut down to the orange locking (Fig.19-20).



Fig. 19: Slide the clamp nuts into the dovetail.

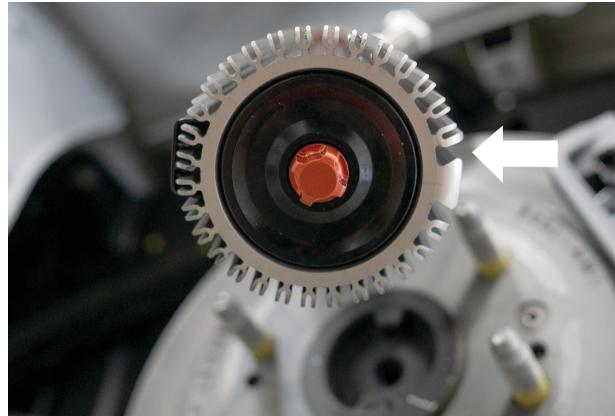


Fig. 20: Lower dovetail marries to the reservoir bracket.

23. Use the lower side of the dovetail notch on the reservoir to marry the bracket and reservoir (Fig. 21). The reservoir needs a minimum 1/8" clearance from any surrounding vehicle parts.

24. The clamp nut and top of the reservoir bracket must be flush. Loosely install one of the supplied screws (D1). Next, slide the second clamp nut to the second hole of the reservoir bracket. Loosely install the second supplied screw. Torque the clamp nut screws to 76 in-lbs. (Fig. 22).

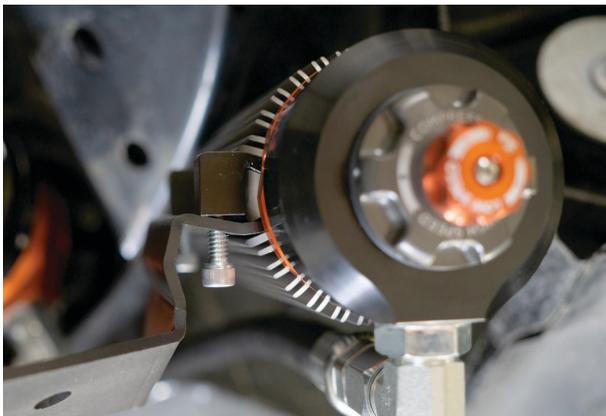


Fig. 21: Mount the reservoir bracket.



Fig. 22: Mount the reservoir to the bracket.

NOTICE: Disconnect the ABS wire along with the removal of the brake line bracket bolts on both sides of the vehicle.

25. Remove the bolts that fasten the brake bracket to the vehicles frame (Fig. 23).

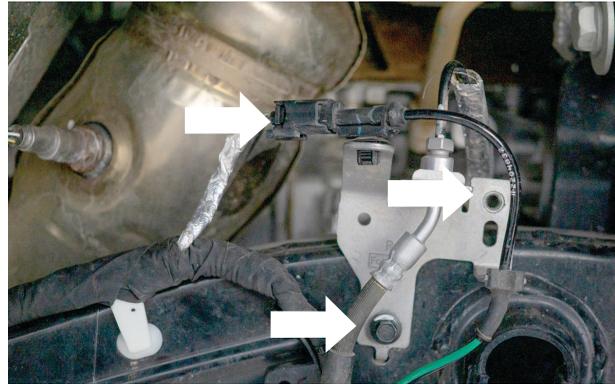


Fig. 23: Disconnect the ABS wire and remove the brake line bracket bolts.

26. Mount the reservoir bracket over the brake bracket. The passenger side requires the provided bolt (C1) in addition to the OEM bolt. Torque to OEM specification. (Fig. 24).

27. After the reservoir is installed on top of the brake bracket (Fig. 25), fish the ABS wire through the bracket and reattach (Fig. 26).



Fig. 24: Install the provided bolt on the passenger side's reservoir bracket.

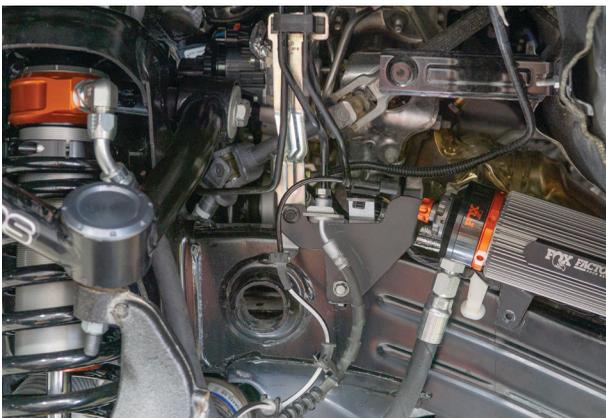


Fig. 25: Mount the reservoir bracket.



Fig. 26: Fish the ABS wire through the bracket.

28. Drill a pilot hole for the provided self-tapping screw in the third hole of the reservoir bracket on the passenger side of the vehicle. Tighten the screw until it's snug. Do not over tighten. (Fig. 27).



Fig. 27: Install the self-tapping screw.

FENDER LINER TRIMMING

NOTICE: The DSC adjusters are still serviceable if uncut fender liners are reinstalled.

29. Test fit the fender liner and assess how much trimming is required. Draw a cut line on the fender liner.

30. Remove the fender liner and begin with a conservative cut. Repeat test fitting and cutting until you've achieved the desired appearance (Fig. 28).



Fig. 28: Trim the fender liner.

REAR SHOCK INSTALLATION

NOTICE: Medium-strength thread-lock is recommended on all bolts.

1. Please read the installation guidelines on page 5 for instructions on how to properly lift and secure the vehicle.
2. Remove both rear wheels.
3. Pull the inner fender liner from the wheel well (Fig. 29).
4. Support the center of the differential with a jack stand (Fig. 30).



Fig. 29: Pull the fender liner.



Fig. 30: Support the differential.

STOCK SHOCK REMOVAL

5. Loosen the coil-over's lower mounting bolt and three top hat nuts (Fig. 31 & 32). **DO NOT** remove the center nut. Removal of the center nut will release the spring from the stock assembly and may result in **SERIOUS INJURY** or **DEATH!**



Fig. 31: Loosen the lower mounting bolt.

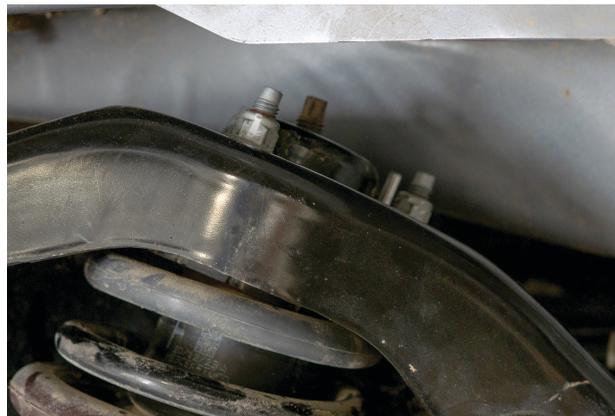


Fig. 32: Do not remove the center nut.

6. Remove the top hat nuts first, then the lower shock mount bolt. Slide the stock coil-over out (Fig. 33).

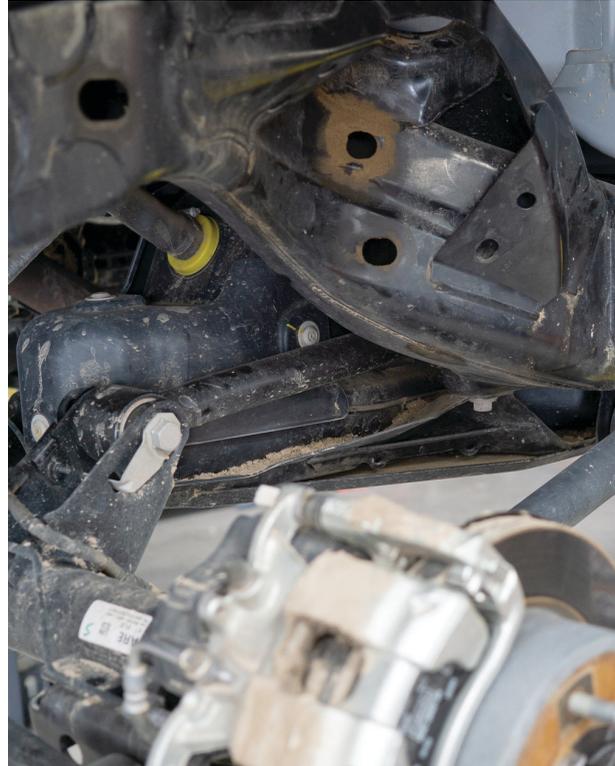


Fig.33: Remove the stock coil-over.

FOX SHOCK INSTALLATION

7. Orient the FOX coil-over. The hose fitting faces outboard and the reservoir mounts toward the front of the vehicle (Fig. 34).

8. Attach the top hat nuts first and torque to 24 ft-lbs. (Fig. 35).

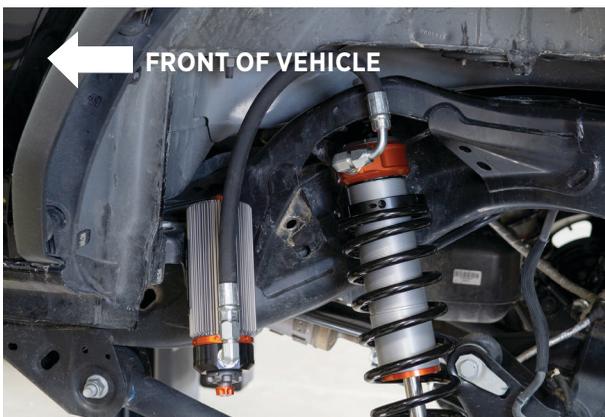


Fig. 34: Face the hose fitting outboard.



Fig. 35: Attach the top hat nuts.

9. Droop out the axle to install the lower shock bolt. Install the larger spacer on the inboard side of the shock's eyelet. Torque the OEM bolt to manufacturer specification (Fig. 36).



Fig. 36: Note the larger spacer is on the inboard side.

RESERVOIR BRACKET INSTALLATION

Mount the reservoir to the bracket. Refer back to the front coil-over installation for how the reservoir interfaces with the bracket.

10. Reservoir install for the rear coil-over. See page 11 steps 22-24. Make sure to slide the clamp nuts all the way to the orange lockring. (Fig 37-38)



Fig. 37: Mount the reservoir bracket.



Fig. 38: Mount the reservoir to the bracket.

11. Mate the backing plate and speed nuts (E1-2) (Fig. 39-40). The speed nuts concentrically align with the backing plate's holes. If the speed nuts are too loose, compress them with pliers.



Fig. 39: Mate the backing plate and speed nuts.



Fig. 40: Locate the backing plate's speed nuts with the holes in the frame.

12. Align the backing plate with the two holes on the frame of the vehicle (Fig. 41).

13. Mount the reservoir bracket to the vehicle with the supplied button head screws (E3) and torque to 20 ft-lbs. (Fig. 42).



Fig. 41: Align backing plate with the frame.



Fig. 42: Mount the reservoir bracket.

FENDER LINER TRIMMING

NOTICE: Fender liner trimming is optional. The DSC adjusters are still serviceable if uncut fender liners are reinstalled.

14. Test fit the fender liner and assess how much trimming is required. Draw a cut line on the fender liner (Fig. 43).

15. Remove the fender liner and begin with a conservative cut. Repeat test fitting and cutting until you've achieved the desired appearance.



Fig. 43: Test fit the fender liner.

FINAL CHECKS AND DETAILS

17. Check that the suspension has proper clearance.

18. Reinstall the wheels and torque to OEM specifications.

19. Set the vehicle back on the ground and drive back and forth several feet to allow the suspension to settle. Now measure ride height and adjust if necessary. READ INSTALLATION GUIDELINES ON HOW TO PROPERLY ADJUST PRELOAD.

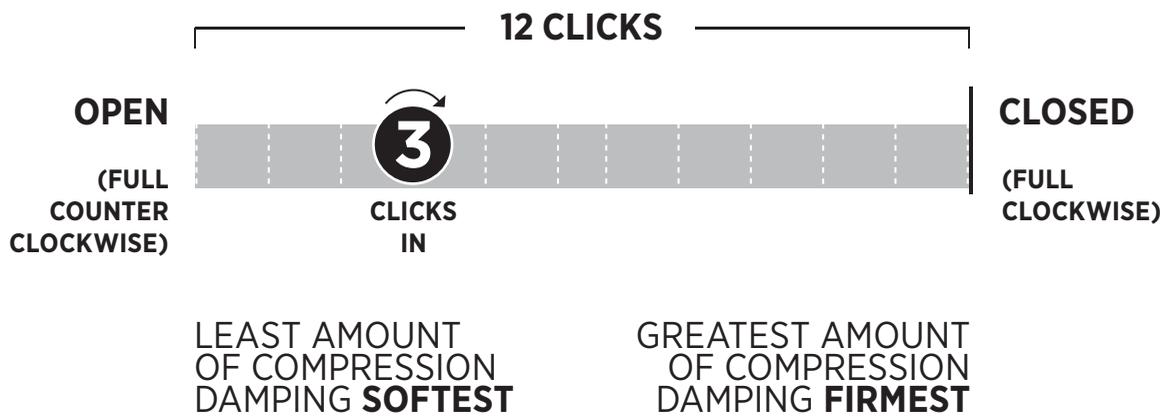
20. It is highly recommended that you have your wheel alignment checked.

*FOX recommends 1" wheel spacers if OEM wheels are reinstalled.

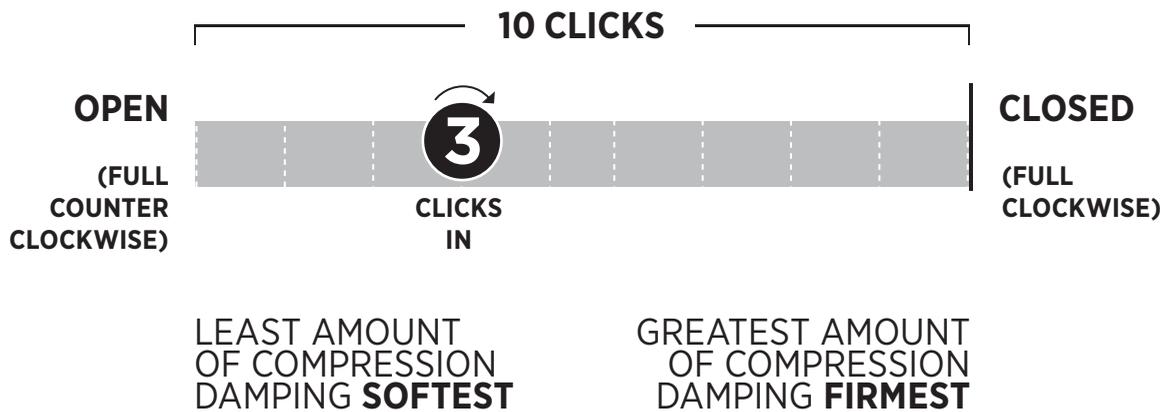
FOX FACTORY DSC

DUAL SPEED COMPRESSION (DSC) ADJUSTER SETTINGS

DSC HIGH SPEED COMPRESSION



DSC LOW SPEED COMPRESSION



WARRANTY INFORMATION

FOX LIMITED WARRANTY

FOX Factory, Inc., a Georgia corporation having an office at 6634 Highway 53 Braselton, GA 30517 (“FOX”), makes the following LIMITED WARRANTY with respect to its suspension products:
LIMITED ONE (1) YEAR WARRANTY ON SUSPENSION PRODUCTS.

Subject to the limitations, terms and conditions hereof, FOX warrants, to the original retail owner of each new FOX suspension product, that the FOX suspension product, when new, is free from defects in materials and workmanship. Unless otherwise required by law, this warranty expires one (1) year from the date of the original FOX suspension product retail purchase from an authorized FOX dealer or from a FOX authorized Original Equipment Manufacturer where FOX suspension is included as original equipment on a purchased vehicle. If law requires a warranty duration of greater than one (1) year, then, subject to the other provisions hereof, this warranty will expire at the end of the minimum warranty period required by such law.

TERMS OF WARRANTY

This warranty is conditioned on the FOX suspension product being operated under normal conditions and properly maintained as specified by FOX. This warranty is only applicable to FOX suspensions purchased new from an authorized FOX source and is made only to the original retail owner of the new FOX suspension product and is not transferable to subsequent owners. This warranty is void if the FOX suspension product is subjected to abuse, neglect, improper or unauthorized repair, improper or unauthorized service or maintenance, alteration, modification, accident or other abnormal, excessive, or improper use.

Should it be determined by FOX in its sole and final discretion, that a FOX suspension product is covered by this warranty, it will be repaired or replaced, by a comparable model, at FOX’s sole option, which will be conclusive and binding. THIS IS THE EXCLUSIVE REMEDY UNDER THIS WARRANTY. ANY AND ALL OTHER REMEDIES AND DAMAGES THAT MAY OTHERWISE BE APPLICABLE ARE EXCLUDED, INCLUDING, BUT NOT LIMITED TO, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR PUNITIVE DAMAGES.

This limited warranty does not apply to normal wear and tear, malfunctions or failures that result from abuse, improper assembly, neglect, alteration, improper maintenance, crash, misuse or collision. This limited warranty gives the consumer specific legal rights. The consumer may also have other legal rights which vary from state to state or country to country. Some states and countries do not allow the exclusion or limitation of incidental or consequential damages or warranties, and if dictated by law the above limitations or exclusions may not apply to you. If it is determined by a court of competent jurisdiction that a certain provision of this limited warranty does not apply, such determination shall not affect any other provision of this limited warranty and all other provisions shall remain in full effect.

THIS IS THE ONLY WARRANTY MADE BY FOX ON ITS SUSPENSION PRODUCTS AND COMPONENTS, AND THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION HEREIN. ANY WARRANTIES THAT MAY OTHERWISE BE IMPLIED BY LAW INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED.

SHOCKS NEED LOVE TOO

FOX SERVICE AND UPGRADES

HAVE YOUR FOX SHOCKS SERVICED BY FOX TECHNICIANS. CALL OUR OFF-ROAD AND TRUCK SERVICE CENTER AT 619.768.1800 TO GO OVER THE SERVICE AND UPGRADE OPTIONS AVAILABLE FOR YOUR PRODUCT. ONCE YOU'VE SETUP YOUR SERVICE AND/OR UPGRADES YOU WILL RECEIVE A RETURN AUTHORIZATION NUMBER AND SHIPPING INSTRUCTIONS.

COMPLETE SERVICES

100% street use: every 50,000 miles

50% street/ 50% off-road use: Every 10,000 miles

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**WARNING: Cancer and
Reproductive Harm –**
www.P65Warnings.ca.gov

