

INSTALLATION GUIDE



Power Step

MADE IN USA



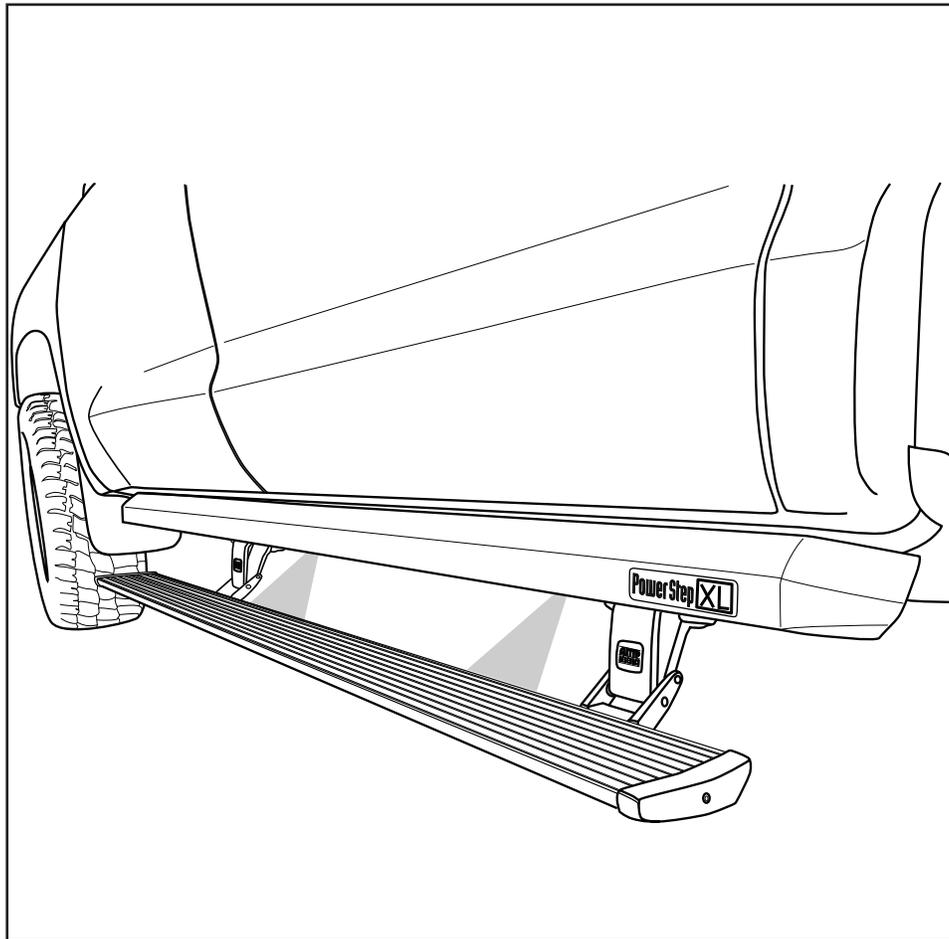
APPLICATION

AMP Part

Ram 2500/3500 Mega Cab 2010-2012

77168-01A

Note: The application works only on the Mega Cab model Vehicles.



INSTALLATION TIME

3-5 Hours

Professional installation recommended

SKILL LEVEL



4= Experienced

TOOLS REQUIRED

- Safety goggles
- Measuring tape
- 10 mm socket
- 13 mm socket
- 1/2" socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench (allen wrench)
- 4mm hex key wrench (allen wrench)
- Electrical tape
- Weather proof caulking (silicone sealer)
- Silicone spray

WARRANTY

5-Year Limited Warranty

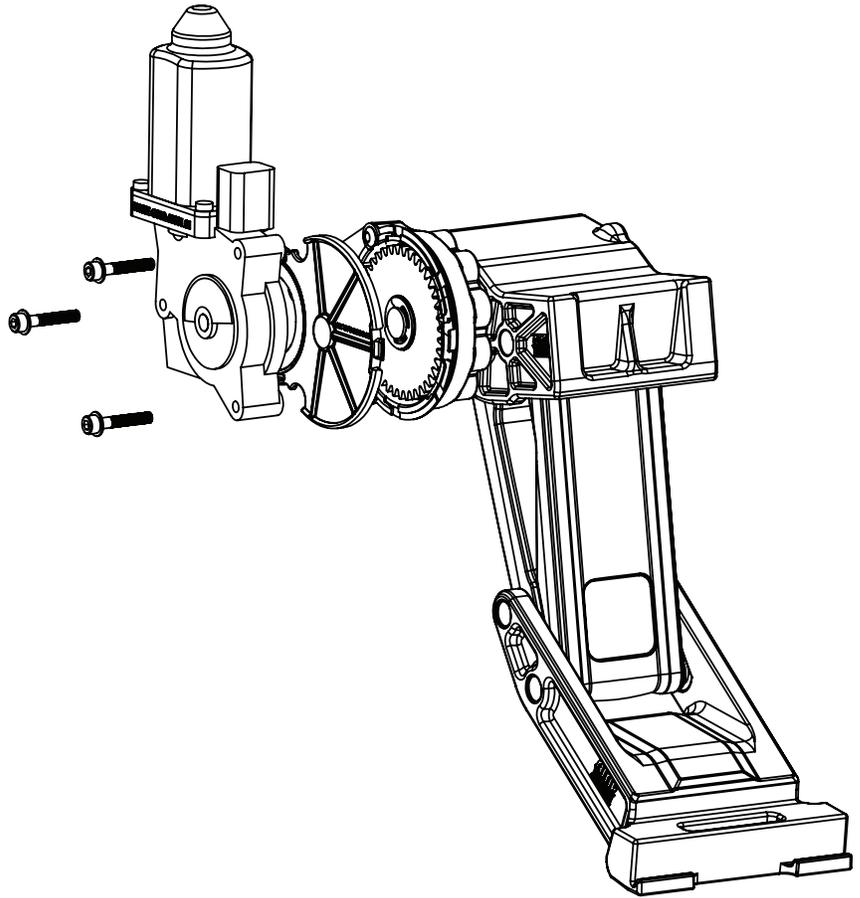
AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 6:00 AM - 5:00 PM PST

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INSTALLATION GUIDE

Attaching motor to Linkage assembly.

EXPLODED VIEW



- Motor
- Socket cap screw
- Washer
- Drive Gear Housing Cover

CAUTION: HANDLE WITH CARE.

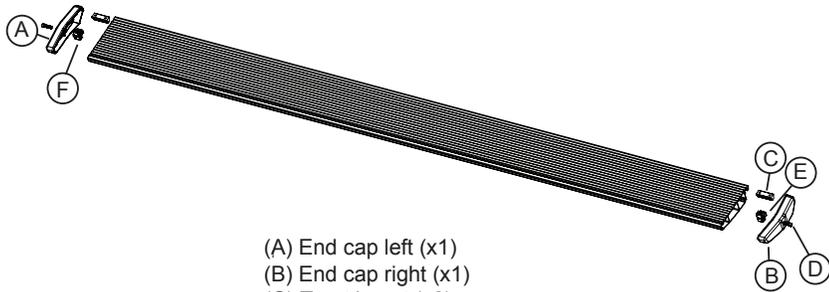
To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact **MAY** cause damage to the motor.

Instructions:

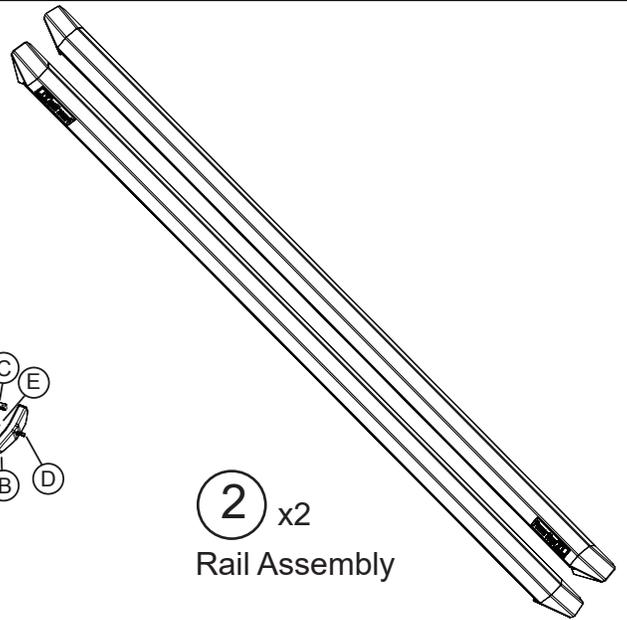
1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

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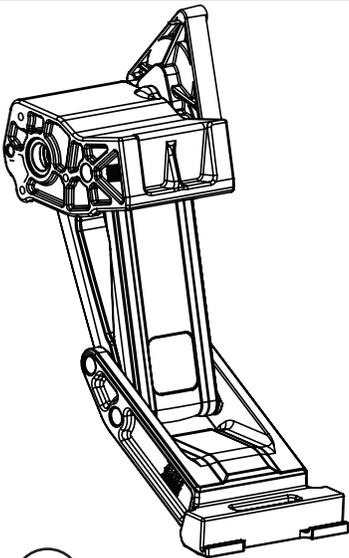


- (A) End cap left (x1)
- (B) End cap right (x1)
- (C) T-nut insert (x2)
- (D) Socket cap screw (x2)
- (E) End cap wedge right (x1)
- (F) End cap wedge left (x1)

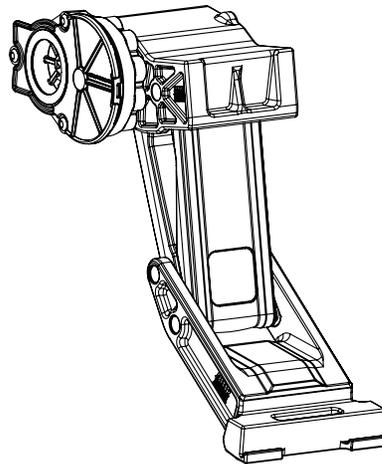
1 x2
Running board assembly



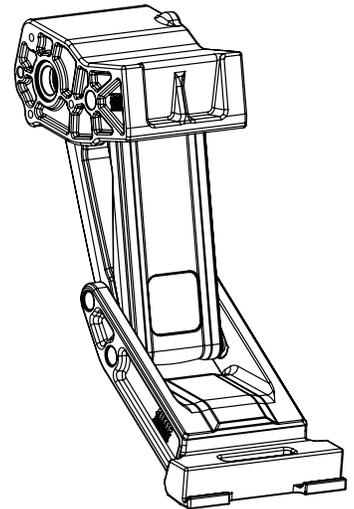
2 x2
Rail Assembly



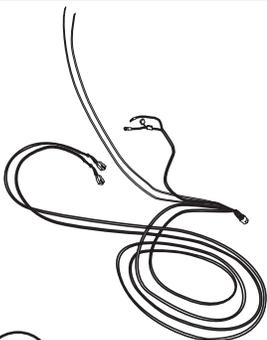
3
Motor Linkage assembly
Driver



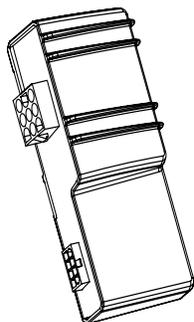
4
Motor Linkage assembly
Passenger



5 x2
Idler Linkage assembly



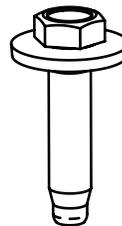
6
Wire harness



7
Controller STA



8 x4
Posi-Tap™



9 x16
M8 Hex Bolt w
Conical washer



10 x6
M5 Hex Bolt

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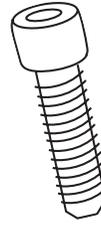
11 x6
M5 Washer



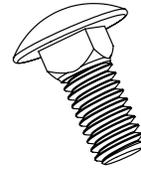
12 x4
M6 Flange Bolt



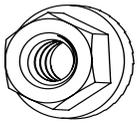
13 x4
5/16 Flange Bolt



14 x8
Socket Cap Screw



15 x8
5/16-18
Carriage Bolt



16 x12
5/16-18
Flange nut



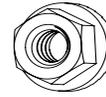
17 x8
Rivet Nut



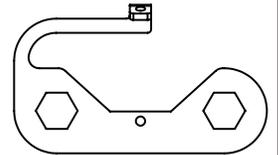
18 x8
Button Head
Torx Screw



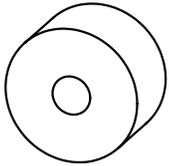
19 x8
Washer



20 x8
1/4-20
Flange nut



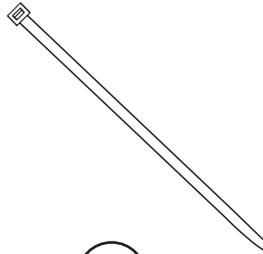
21 x4
Reinforcement
Bracket



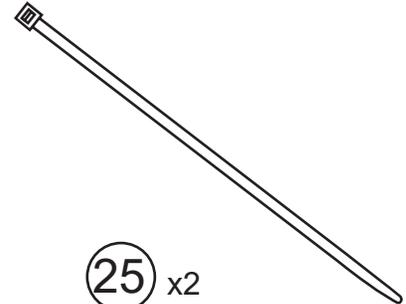
22 x4
Upper Mount
Spacer



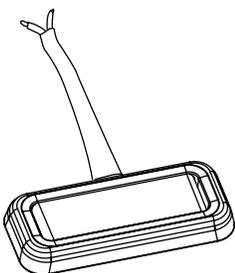
23 x4
Blind Rivet



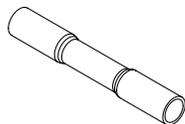
24 x20
Cable tie (7")



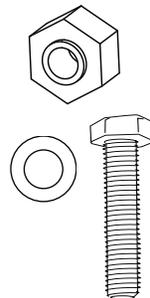
25 x2
Cable tie (11")



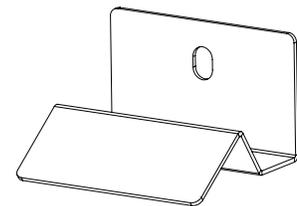
26 x4
LED Lamp



27 x8
Butt Connector



28
Rivet Nut Tool

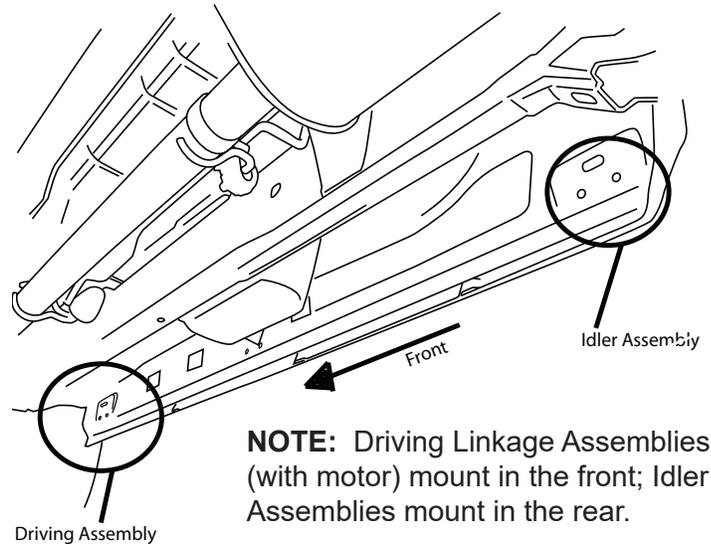


29 x4
LED Light Bracket

HARDWARE MOUNTING OVERVIEW (passenger side shown)

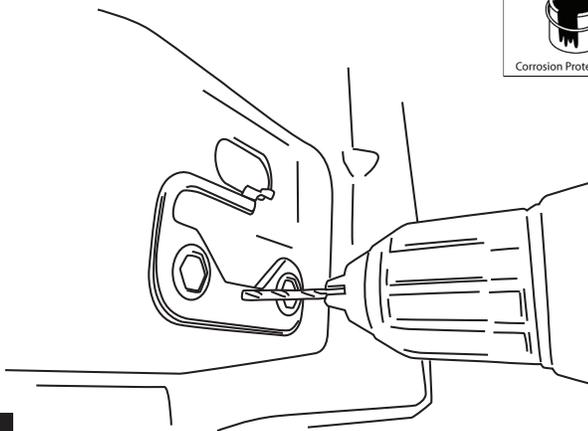
Locate forward most and rearward most mounting provisions on inner sill of truck. Remove tape from sill drain hole at both mounting points.

Note: Some vehicles may have Front welded fasteners installed already. Backing plates and rivet nuts are not needed on these locations. Factory Rivet nuts will need to be removed to install backing plates.



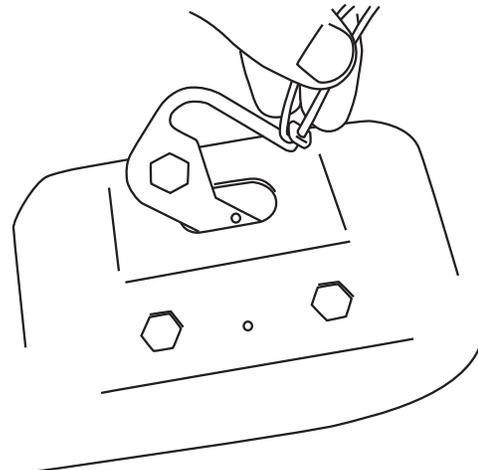
1

Set Reinforcement Plate in place and locate with rivet nuts. Drill hole using an 1/8" drill bit. After drilling apply paint to prevent rusting



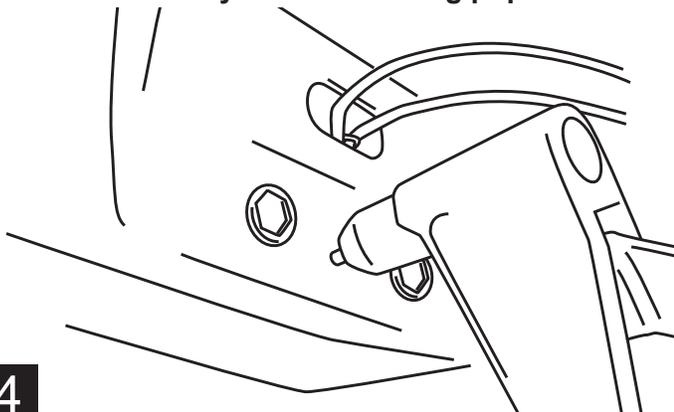
2

Once hole is drilled insert a piece of string or wire through hole in Reinforcement Plate. Set plate into position.



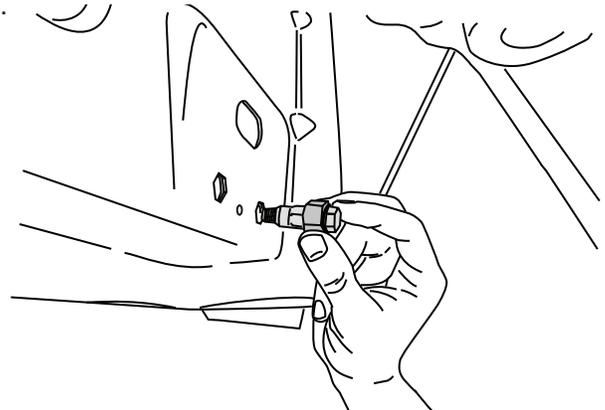
3

Set rivet nuts into place for alignment. Insert pop rivet through hole in plate and secure in place. Once pop rivet is installed remove string or wire from Reinforcement Plate. **NOTE: Verify plate is pulled flush to the body before securing pop rivet.**



4

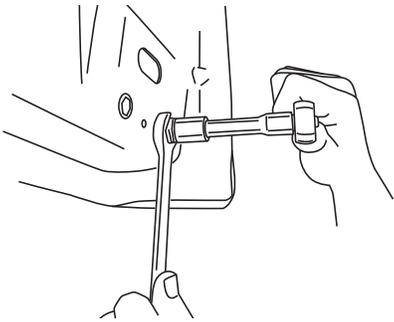
Assemble Hex Bolt (lubricated with soapy water), Washer, Rivet Tool, and Rivet Nut together as shown and place into hex cutouts in sill. An extra Hex Bolt and M8 Washer is supplied to install rivet nuts.



5

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With Rivet Nut Tool held in place with 19mm wrench, tighten Hex Bolt until Rivet Nut deforms and secures itself to the sheet metal (110 in-Lbs. or 4 turns). Remove Hex Bolt and Rivet Nut Tool. Repeat for each of the four mentioned mounting locations.

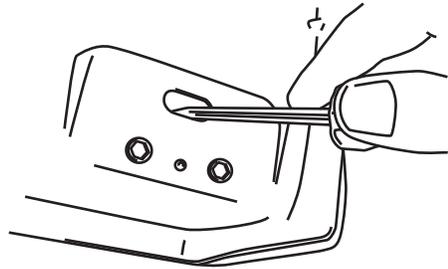


WARNING: Rivet Nuts not properly collapsed will not hold securely to sheet metal.

NOTE: Hold Rivet tool with wrench while loosening bolt.

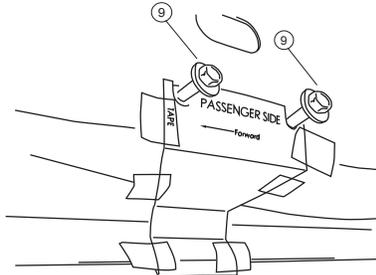
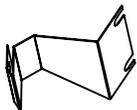
6

Once rivet nuts are in place use a screwdriver to push back tab in hole to avoid interference with linkage mount.



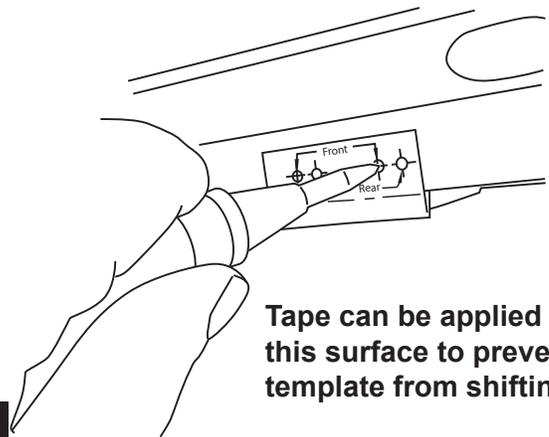
7

Fold both the passenger and driver side templates in the proper direction noted on the template. Thread in hex bolts and slide slots in template up to bolts. Next use tape and apply tape on all surfaces on template that is labeled "Tape". Start at Hex bolts and make sure template is flat on each surface. Work your way down and out.



8

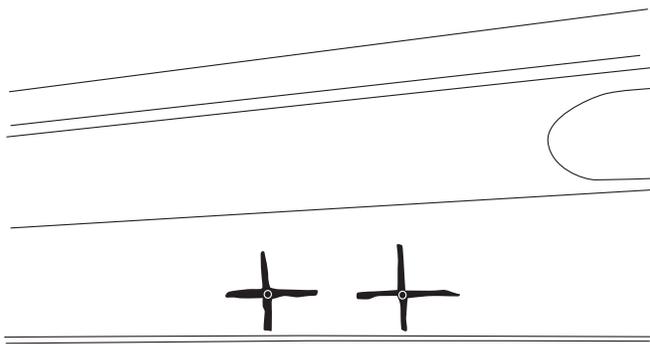
Mark appropriate holes as indicated with a center punch. Front linkage marked "Front" and Rear linkage marked "Rear".



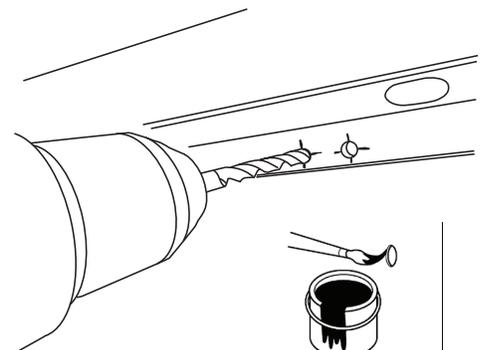
Tape can be applied to this surface to prevent the template from shifting.

9

Using a marker draw cross hatch to verify bit does not walk while drilling.



Pre drill hole using an 1/8" drill bit. Next drill holes to 9/32". Deburr all surfaces. NOTE: Filing of hole may be required if drill bit wandered. After drilling apply paint to prevent rusting.



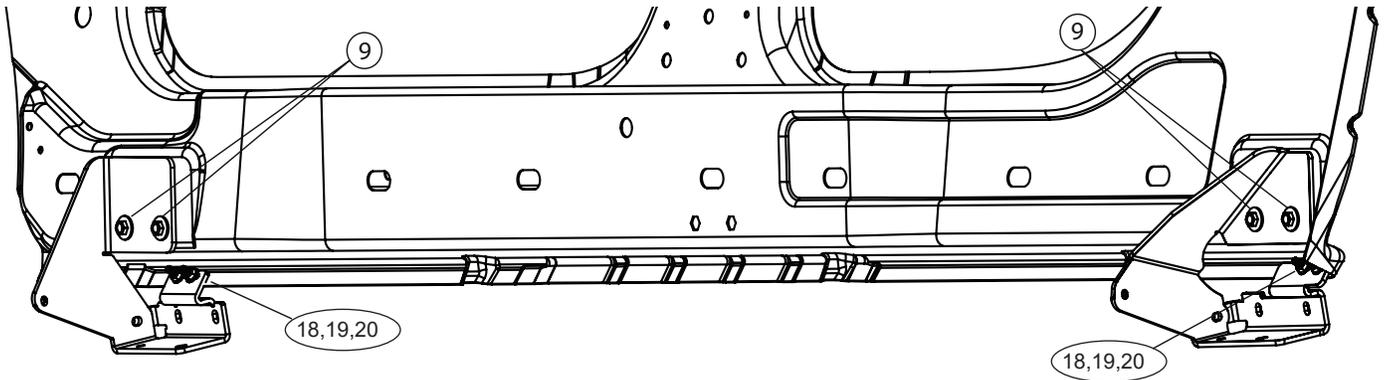
Corrosion Protection Paint

11

10

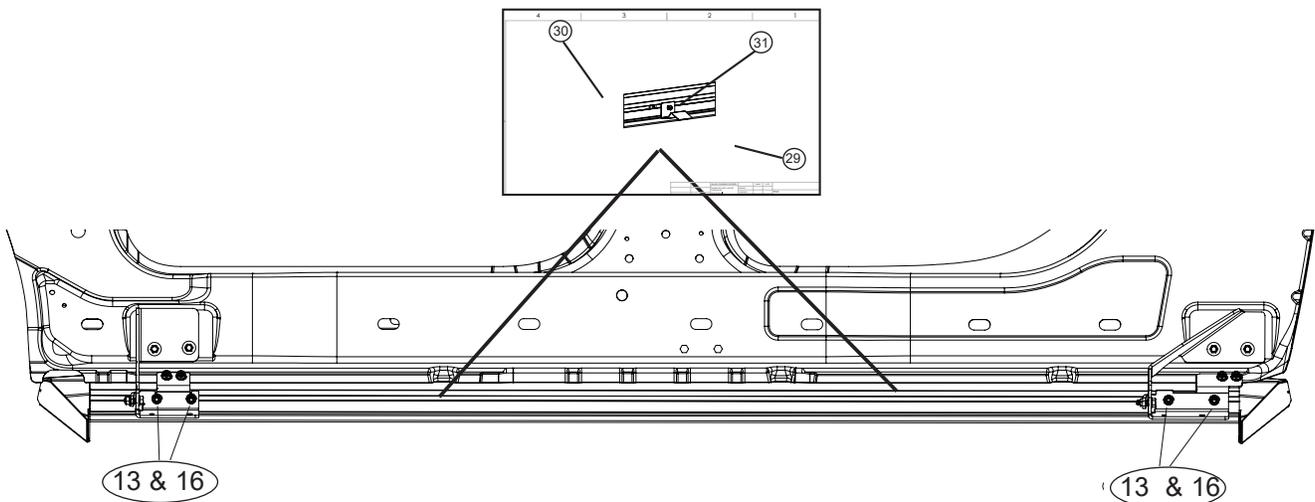
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Install Brackets onto vehicle. On Passenger side install Rear Rail Mounting Bracket (37) and Front Linkage Mounting Bracket (35) using the Hardware provided. 4 Conical washer bolts (9), 4 Button Head Torx (18), washers (19) and Flange Nuts (20). Once bolts are tightened up to vehicle torque Conical washer bolts (9) to 16 ft-lbs and Button head Torx to 6ft-lbs.



12

Insert and position Carriage bolts (15) into slot on rail (4). Insert from either end of rail. Using Flange Nuts (16) provided assemble rail to Brackets onto the rail. Next install Flange Bolt (13) and Flange Nut (16) onto bracket tab. Driver side shown. Dimensions shown are for reference. **Torque flange nuts to 16ft-lbs.**

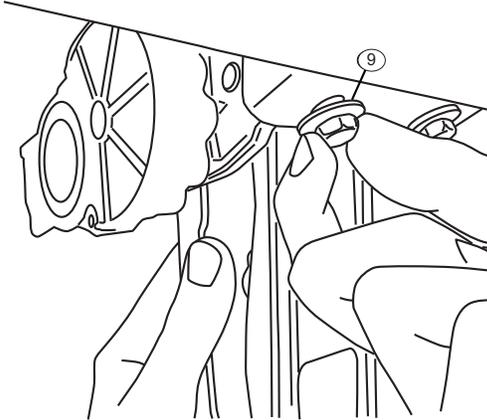


Note: Badge on rail sits towards the rear of the vehicle!

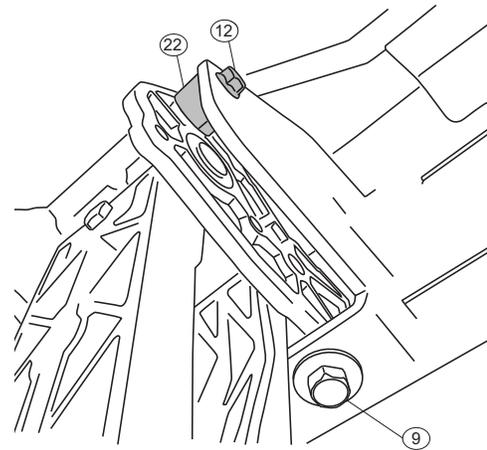
13

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Thread supplied bolts 2x (9) into Front Drive Linkage. Repeat step for Rear Idler Linkage. Do not tighten.



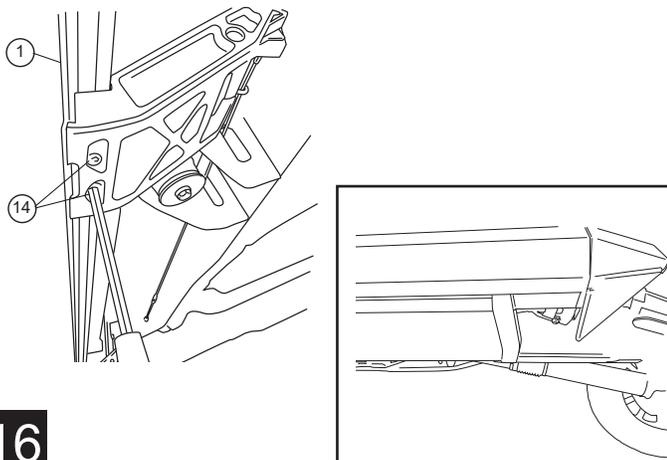
Install provided spacer (22) and M6 bolt (12) into upper mount as shown on both the Drive and Idler



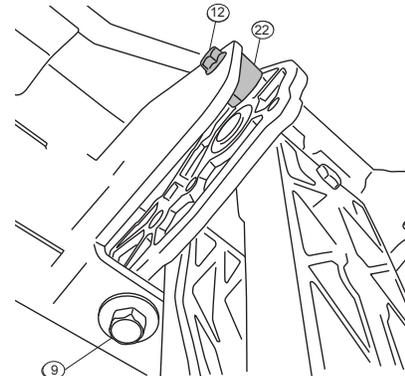
14

15

Slide mounting T-nut into position, Center board (1) in rail pocket. Tighten fasteners (14) to 10 ft-lbs.



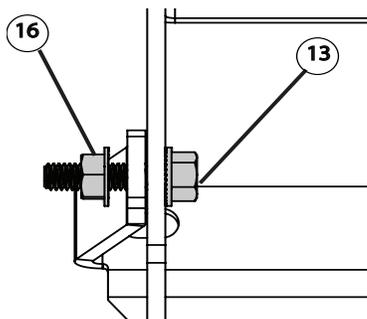
Using a 13mm socket Torque linkage bolts 4x (9) from step 14 to 16 ft-lbs. Next use a 10mm socket, torque linkage spacer bolt 2x (12) from step 15 to 8 ft-lbs. Once linkages are tight cycle board to verify steps deploy under own weight.



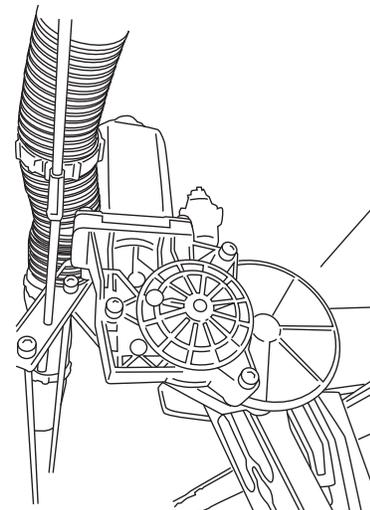
16

17

Once linkages are tightened to the bracket tighten bracket tab Flange bolt (13) and Nut (16). Torque to 16 ft-Lbs.



Attach motor to linkage. Using a 4mm hex Torque to 36 in-Lbs.

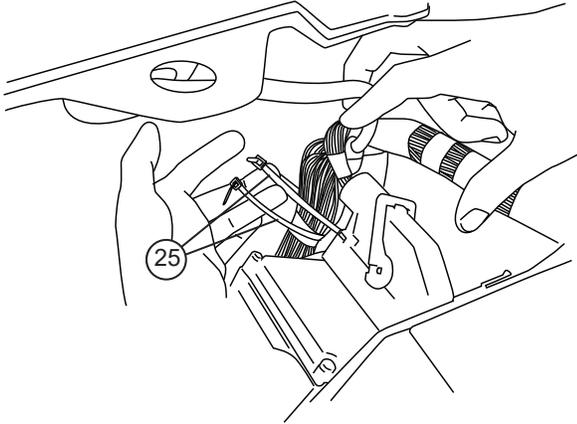


18

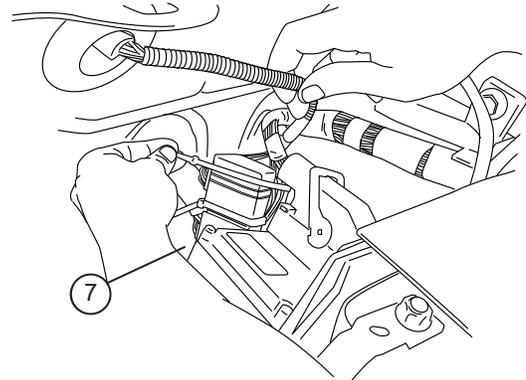
19

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Prepare large tie-wraps for mounting Power Step Controller. Loosely loop tie-wraps around large bundle of wires behind battery in engine compartment.



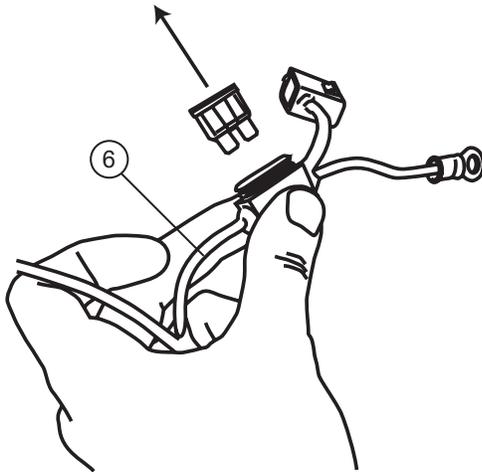
Insert controller into tie-wrap loops and cinch down securely. The tie-wraps should cinch down into channels on controller surface.



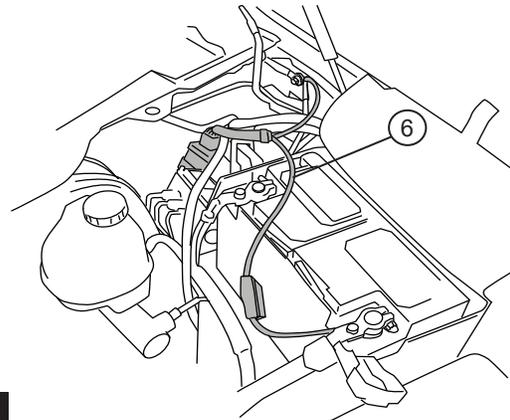
20

21

Remove fuse from Power Step Wire Harness.



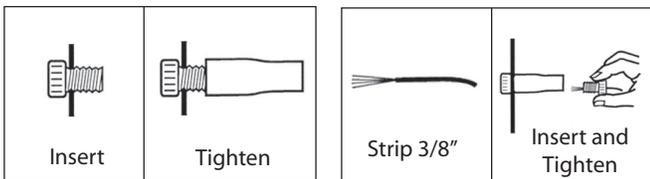
Connect power leads from Controller, Red to positive battery terminal and Black to the vehicle body ground as shown.



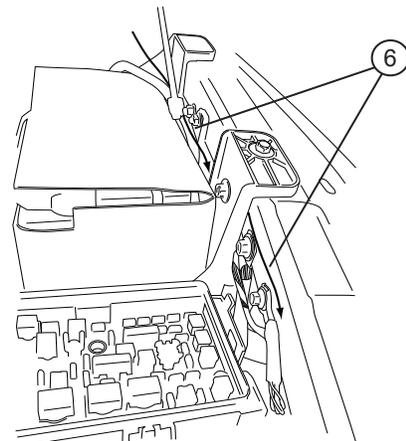
22

23

Splice Power Step trigger wires into the Door Ajar wires with provided Posi-Tap™ splicers. The Power Step trigger wires color coordinate with the factory Door Ajar wires. Follow the steps below to correctly splice wires.



Route the trigger wires of Power Step Harness (Purple wires) down toward the fuse box located in front of the battery.

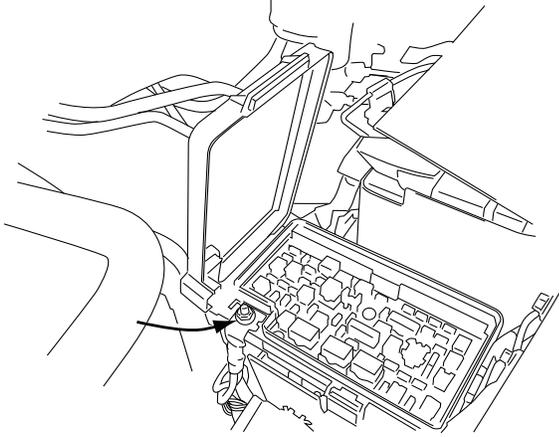


24

25

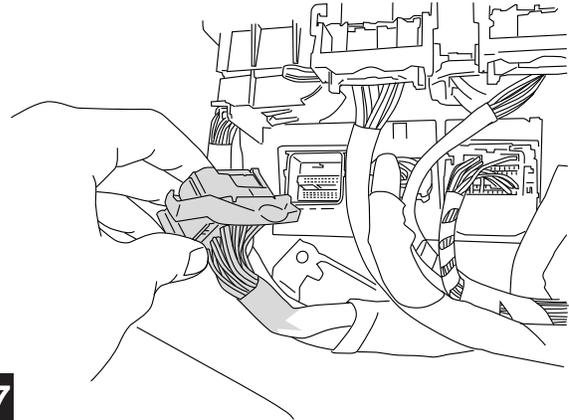
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Remove fuse box lid and fuse box power lead with 13mm wrench. While depressing release tabs, lift fuse box to view bottom side.



26

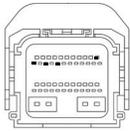
Locate and remove Black Connector with Gray latch on bottom side of fuse box (labeled "G" where connected to fuse box).



27

Locate the vehicle's Door Ajar Switch wires on the removed connector as indicated in chart and diagram below according to vehicle model year.

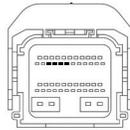
Model Year
2011- 2012



CAVITY COLOR FUNCTION

CAVITY	COLOR	FUNCTION
11	VIOLET	DRIVER DOOR AJAR SWITCH SENSE
12	VIOLET / WHITE	PASSENGER DOOR AJAR SWITCH SENSE
16	VIOLET / GRAY	LEFT REAR DOOR AJAR SWITCH SENSE
14	VIOLET / YELLOW	RIGHT REAR DOOR AJAR SWITCH SENSE

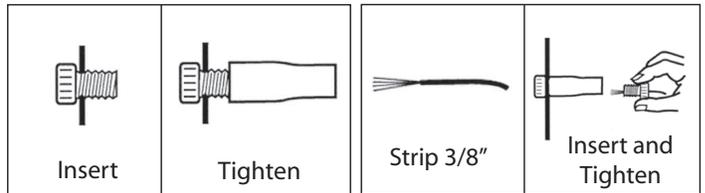
Model Year
2009- 2010



CAVITY COLOR FUNCTION

CAVITY	COLOR	FUNCTION
14	VIOLET	DRIVER DOOR AJAR SWITCH SENSE
15	VIOLET / WHITE	PASSENGER DOOR AJAR SWITCH SENSE
16	VIOLET / GRAY	LEFT REAR DOOR AJAR SWITCH SENSE
17	VIOLET / YELLOW	RIGHT REAR DOOR AJAR SWITCH SENSE

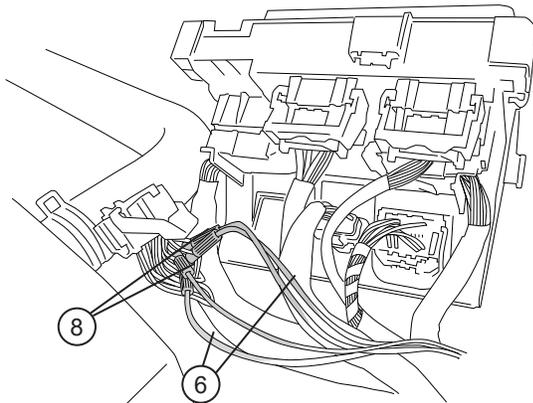
Splice Power Step trigger wires into the Door Ajar wires with provided Posi-Tap™ splicers. The Power Step trigger wires color coordinate with the factory Door Ajar wires. Follow the steps below to correctly splice wires.



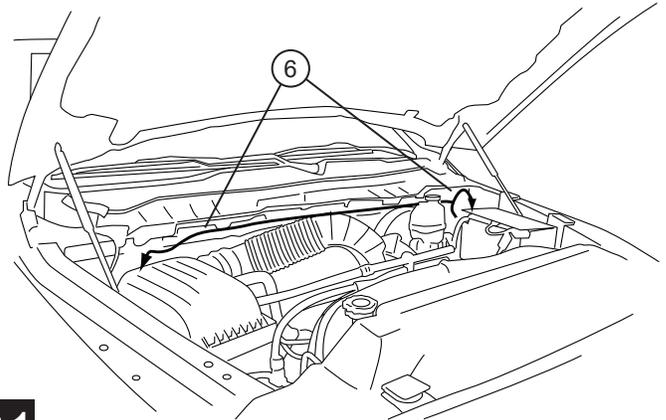
28

29

With Posi-Taps securely in place, carefully replace connector and drop wire bundles and fuse box back into place. Reattach fuse box power lead that was removed in previous step.



Route the two Wire Harness legs down over the wheel wells toward Motor Linkages, long leg across to the passenger side. Secure harness with tie wraps.

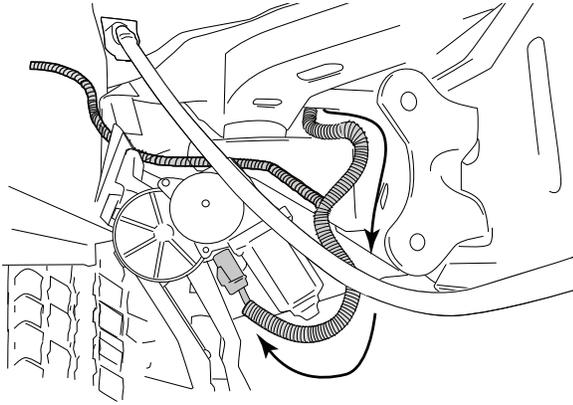


30

31

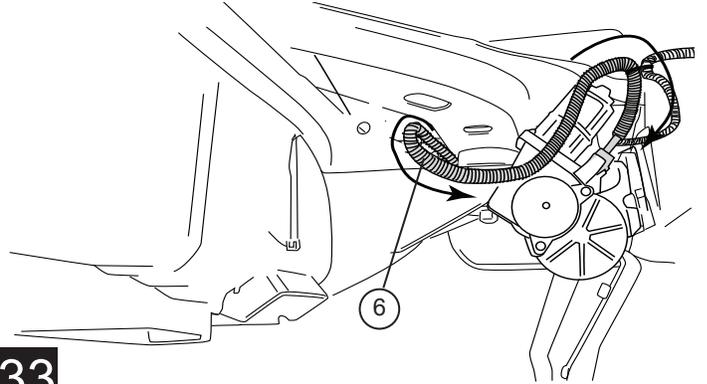
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On driver side, run Wire Harness leg down and along underside of the vehicle floor and frame to front Drive Linkage. Connect harness to motor and secure harness with tie wraps. Route remainder of wire harness towards rear linkage assembly for LED lights



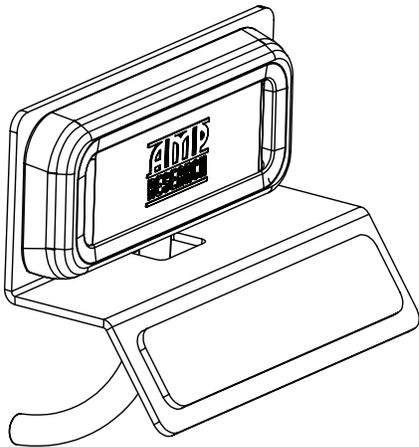
32

On Passenger Side, run Wire Harness leg down and along underside of the vehicle floor and frame to front Drive Linkage. Connect harness to motor and secure harness with tie wraps. Route remainder of wire harness towards rear linkage assembly for LED lights



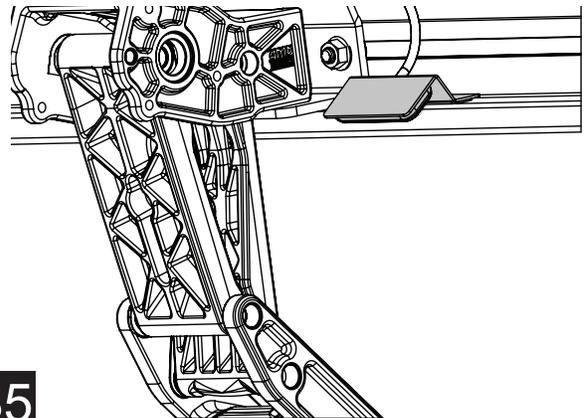
33

Affix LED lamp (26) to LED Bracket (29) as shown..



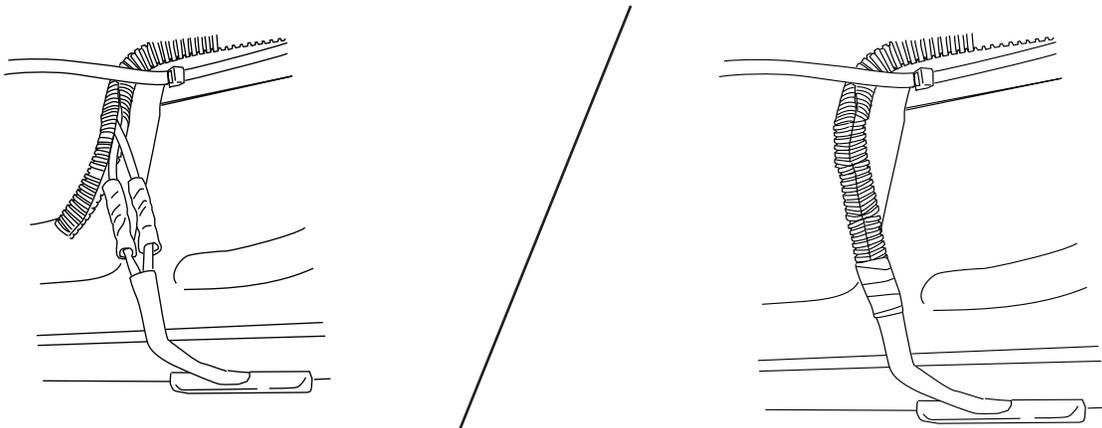
34

Affix LED light bracket assembly to rail. Mount front light rearward of front linkage and mount rear light just forward of rear linkage.



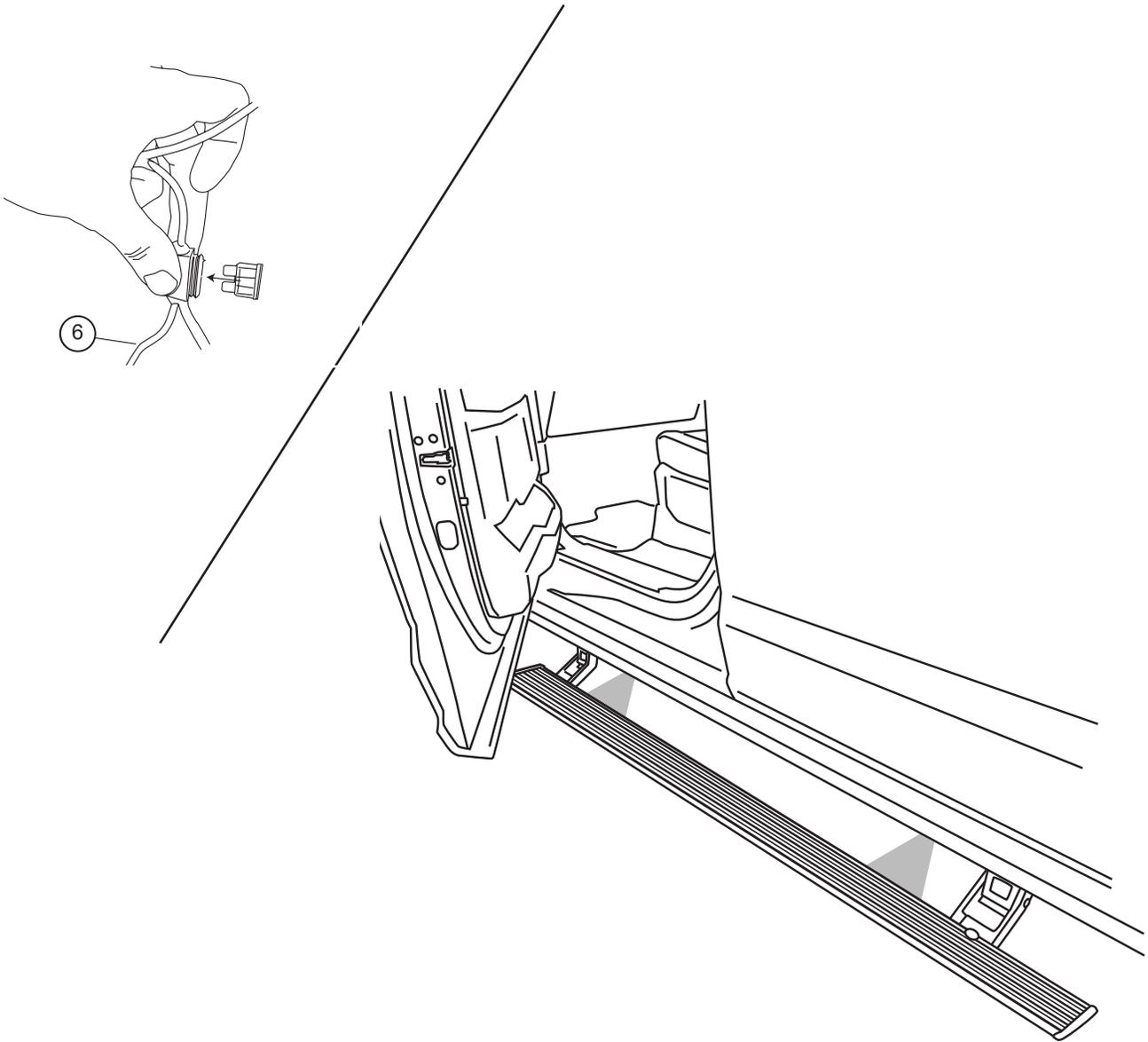
35

Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black. Once Crimped use heat gun to shrink tube. Close and wrap conduit with electrical tape. Secure all loose wires with cable ties. Pull lamp wires upward to avoid any wire snagging.



36

Reinstall Fuse and check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

NORMAL OPERATION: When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

CORRECT OPERATION OF LIGHTS: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.

POWER-DEPLOYABLE RUNNING BOARDS OPERATION: AMP Research PowerStep running boards automatically move when the doors are opened to assist entering and exiting the vehicle.



Automatic power deploy:

The running boards will extend down and out when the doors are opened.

Automatic power stow:

The running boards will return to the stowed position when the doors are closed. There will be a 2-second delay before the running boards move to the stowed position.

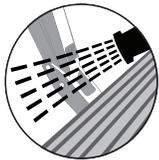
Automatic stop:

If an object is in the way of the moving running board, the running board will automatically stop. To reset, clear any obstruction, then simply open and close the door to resume normal operation.



Manually set in the deployed (OUT) position for access to the roof:

The running boards can be manually set in the deployed position by firmly holding the step down with your foot while at the same time closing the door. To resume normal operation, open and close the door.



Maintenance: In adverse conditions, debris such as mud, dirt, and salt may become trapped in the running board mechanism, possibly leading to unwanted noise. If this occurs, manually set the running boards to the deployed position and flush the front and rear hinge arms with a high-pressure car wash wand. Avoid spraying the motors directly. After washing, apply silicone spray lubricant to the hinge pivot pins. Do not apply silicone, wax or protectants like Armor All® to the running board stepping surface.

Caution! Keep hands away when the running board is in motion.

5-YEAR LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for FIVE (5) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

