

PART NUMBER: **D194RKRCC, D194RKRS4** PRODUCT: **RKR RAILS / DETACHABLE STEPS** APPLICATION: **2019-C RAM 1500 CREW CAB**

PARTS INCLUDED	QTY
Step Rail	2
Detachable steps (pair) With Prt# D194RKRCCS4 ONLY	2

DO NOT USE IMPACT TOOLS

HARDWARE DESCRIPTION	QTY.
Kit # HWKT-00031X	
M8-1.25 HX FLANGED NUT	18



Shown with optional detachable step prt# JPTS32 Or purchase of prt# D194RKRCCS4

<u>Step 1</u>: Locate the driver side step rail.



<u>Step 2</u>: Starting with the driver side, remove any steps and old hardware from the vehicle.



<u>Step 3:</u> On the inside rocker panel there will be three-attachment point consisting of three 8mm studs coming out from the panel. These studs may be covered in paint and will need to be cleaned before the installation.



<u>Step 4</u>: Carefully install the Predator Pro step to the three factory attachment points using the provided M8 flanged hex nuts. Leave finger tight for now.





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<u>Step 5:</u> Next, adjust the RAILS up snug and parallel with the cab of the vehicle and tighten all rocker panel brackets to 30 ft/Lbs. *DO NOT USE POWER TOOLS.*



Detachable step Install Instructions. (If purchased prt# *D194RKRCCS4* or Detachable step prt# *JPTS32*)

Step 1. Attach the step to the step mounts using the supplied ½" bolts and lock nuts.
NOTE: The step will mount to the left side of the mounts.

Step 2. Torque hardware to 40 ft/lbs .



