

PART NUMBER: EXD19CC-TX
 PRODUCT: EPYX HOOP STEP
 APPLICATION: 2019- C RAM 1500

EPYX



HARDWARE DESCRIPTION	QTY.
Kit# HWKT-00032X	
M8 – 1.25 HX FLANGED NUT	18
3/8" x 3/4" carriage bolts	12
3/8" Flanged nuts	12

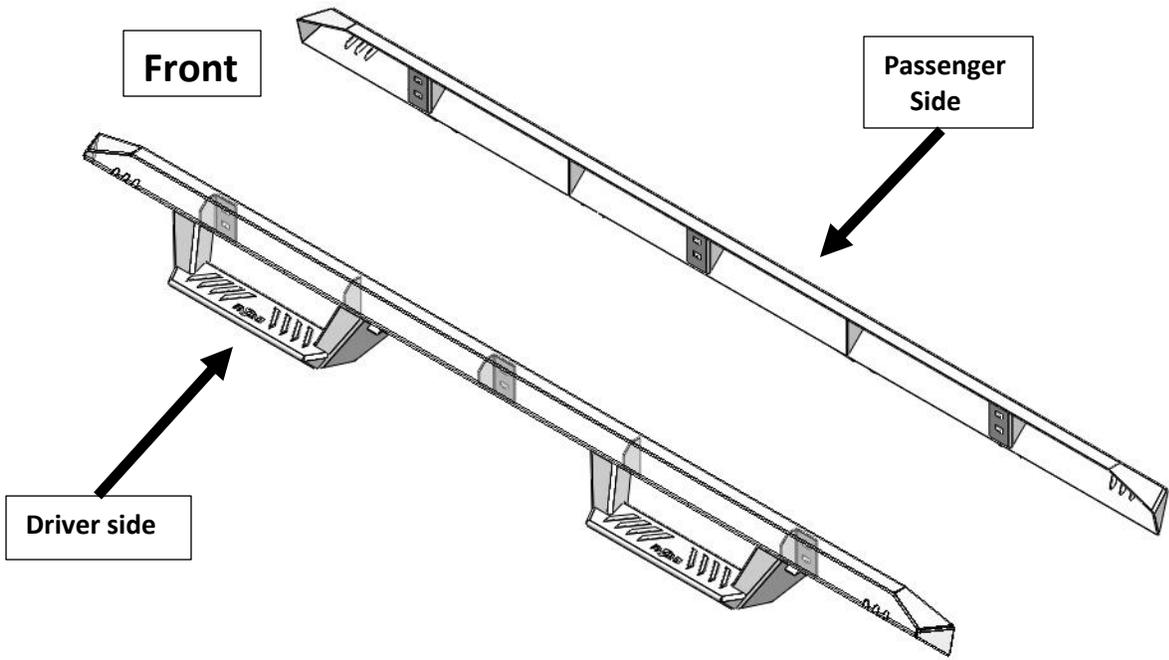
DO NOT USE IMPACT TOOLS

PARTS INCLUDED	QTY
Step Rail	2
Rocker Panel mounting Brackets	6
RECOMMENDED TOOLS	
RATCHET	
13mm deep socket	
9/16 socket	

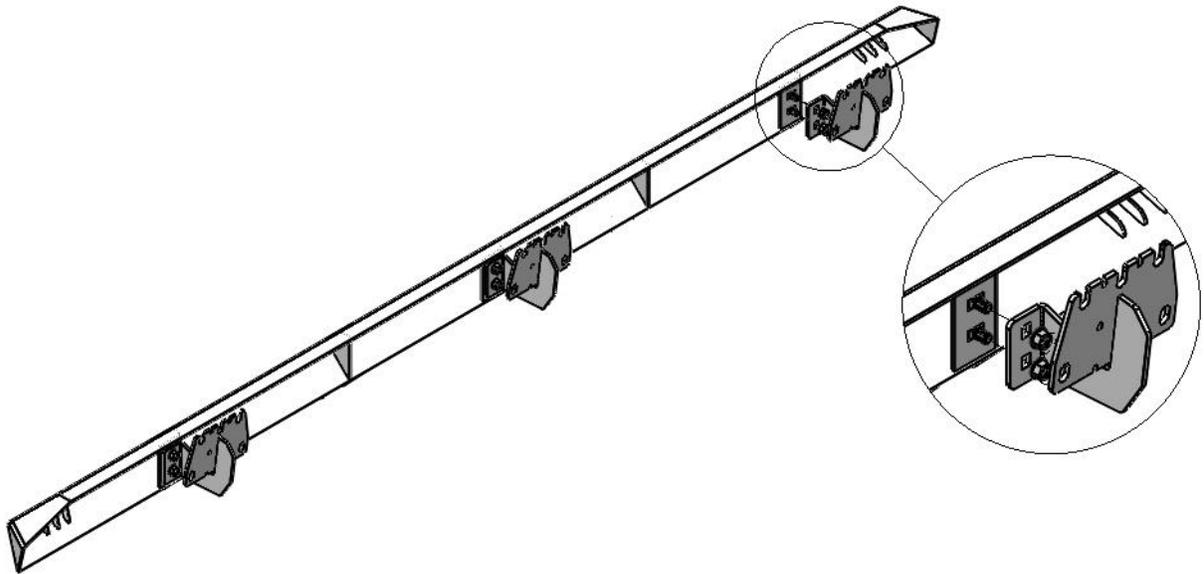
Step 1: Starting with the driver side, remove any steps and old hardware from the vehicle.



Step 2: Locate the driver side step rail.



Step 3: Install three rocker panel brackets to the attachments points located on the backside of the channel using the supplied 3/8" x 3/4" carriage bolts and 3/8" flanged nuts. Leave finger tight for now.



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Step 4: On the inside rocker panel there will be three-attachment point consisting of three 8mm studs coming out from the panel. These studs may be covered in paint and will need to be cleaned before the installation.



Step 5: An additional person is recommended for this step. Carefully install the step assembly to the three factory attachment points using the provided M8 flanged hex nuts. Leave finger tight for now.



Step 6: Next, adjust the step assembly up/down and front/back to level out the step rail with body panel and then tighten step to brackets at 30 ft. /lbs.



Step 7: Adjust the step rail to where you have approximately $\frac{1}{4}$ " gap between the body of the vehicle and the top of the rail.



Step 8: After final adjustment, tighten all rocker panel brackets to 30 ft./lbs.

Step 9: Re-peat steps 3-8 for passenger side.