

6400 SYCAMORE CANYON BLVD. RIVERSIDE, CALIFORNIA 92507 855-680-9595 WWW.DV80FFROAD.COM

# INSTALLATION MANUAL

# **Tubular Steps**

2021+ Bronco SRBR-02



# **TOOLS** REQUIRED

- 13,16mm Socket
- 13mm Wrench

# **SKILL** LEVEL

- Novice/Intermediate - 2 people

Some skill level required. Additional help will be needed for this install

# **TIME REQUIRED**

-1Hour

Time to install this should only take about an hour

## WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

• Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover



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## STEP 1

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from.

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(24) M8 Flat Washers	

#### STEP 2

Remove any factory sliders, steps, or rock rails if equipped since they cannot be used with our steps. Broncos with factory equipped rock sliders will have brackets for mounting on the underside of the vehicle, these must be removed to mount our steps.





#### STEP 3

With the side of the Bronco clear, hold up the slider against the vehicle lining up the holes on the pinch seam and the slider. On the underside of the vehicle, using the provided M10 hardware, loosely install the bolts to the factory threaded holes.





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# STEP 4

With the slider loosely mounted to the vehicle, loosely install the provided M8 bolts into the pinch welds.





# STEP <mark>5</mark>

Lift the slider into place where it is even with the ground and tighten the pinch weld both using a 13mm socket and wrench.





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# STEP <mark>6</mark>

Tighten the underside bolts using a 16mm socket until step is secure.





# STEP 7 Double check all hardware is secure.



