

Parts Included:	Qty
Driver side rail	1
Passenger side rail	1
Hardware Pack :	1
M8x25mm hex bolt	12
M8 lock washer	12
M8 Flat washer	12



PART NUMBER: T104RKR4R

PRODUCT: RKR RAIL

APPLICATION: **10-13 4runner** (Trail Edition only) **14-17 4runner**



1. Check Kit Contents.

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 a. Open box and check kit for content and damage.

2. Vehicle Preparation

a. Remove any factory hardware and discard.(Fig. 2a)

3. Rock Rail Installation (Drivers Side) NOTE: Two installers recommended

- a. Position the Rock Rail to the driver side of the vehicle. *Note: The larger bracket will be located to the front of the vehicle.* (Fig.3a)
- b. The Rock Rail will line up with the existing factory bolt locations. (Fig. 3b)

4.Bracket Installation.

- **a.** Beginning with the center bracket, start one of the M8 x 30mm Hex bolts into the factory bolt location and leave loose.
- **b.** Start the other M8x30mm Hex bolt on the same bracket and loosely tighten. (**Fig. 4a**)
- c. Start all the remaining M8x30mm hex bolts at each bracket and leave loose.

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- 5. Final position and Torque
- a. Position the Rock Rail fully forward.
- **b.** After final positioning, snug each bolt location. *Note: Do not over tighten at this time.*

c. Torque each bolt location to 17 ft/lbs (+/-25%) using a 12mm socket. Follow torque sequence in (Fig. 5a)

- 6. Rock Rail Installation (Passenger side)
 - a. Repeat installation procedure steps 2-5.
 - **b.** This concludes the Rock Rail installation.

Detachable step Installation:

- 1. Attach the step to the step mounts using the supplied ½" bolts and lock nuts. **NOTE:** The step will mount to the left side of the mounts. **(Fig. 2a.)**
- 2. Torque hardware to 40 ft/lbs .



